## OmROn

## Tactile Switch

## A Wide Range of Models:

## $6 \times 6 \mathrm{~mm}, 12 \times 12 \mathrm{~mm}$, Vertical, and <br> High-force.

- A positive click action plus a long life equal to that of a no-contact switch.
- Radial models (taping specifications) that allow the use of general-purpose radial taping parts insertion machines have been added to the series.



## Ordering Information

$6 \times 6 \mathrm{~mm}$ Models


| Type | Plunger | Height | Operating force (OF) | Bags (100 Switches) |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Without ground terminal | With ground terminal |
| Vertical <br> (B3F-3000) | Flat | 3.15 mm | $0.98 \mathrm{~N}\{100 \mathrm{gf}\}$ | --- | B3F-3100 |
|  |  |  | $1.47 \mathrm{~N}\{150 \mathrm{gf}\}$ | --- | B3F-3102 |
|  |  |  | $2.55 \mathrm{~N}\{260 \mathrm{gf}\}$ | --- | B3F-3105 |
|  |  | 3.85 mm | $0.98 \mathrm{~N}\{100 \mathrm{gf}\}$ | --- | B3F-3120 |
|  |  |  | $1.47 \mathrm{~N}\{150 \mathrm{gf}\}$ | --- | B3F-3122 |
|  |  |  | $2.55 \mathrm{~N}\{260 \mathrm{gf}\}$ | -- | B3F-3125 |
|  |  | 6.15 mm | 0.98 N \{100 gf | --- | B3F-3150 |
|  |  |  | $1.47 \mathrm{~N}\{150 \mathrm{gf}\}$ | --- | B3F-3152 |
|  |  |  | 2.55 N \{260 gf | --- | B3F-3155 |

Note: Switches are sold in units of 100 Switches. Orders must be made in multiples of 100 (the quantity per bag).

## $12 \times 12 \mathrm{~mm}$ Models

| Type | Plunger(or LED color) | Height | Operating force (OF) | Bags (100 Switches) |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Without ground terminal | With ground terminal |
| Standard (B3F-4000) | Flat | 4.3 mm | $1.27 \mathrm{~N}\{130 \mathrm{gf}\}$ | B3F-4000 | B3F-4100 |
|  |  |  | 2.55 N \{260 gf | B3F-4005 | B3F-4105 |
|  | Projected | 7.3 mm | $1.27 \mathrm{~N}\{130 \mathrm{gf}\}$ | B3F-4050 | B3F-4150 |
|  |  |  | 2.55 N \{260 gf \} | B3F-4055 | B3F-4155 |
| Long life expectancy (B3F-5000) | Flat | 4.3 mm | $1.27 \mathrm{~N}\{130 \mathrm{gf}\}$ | B3F-5000 | B3F-5100 |
|  | Projected | 7.3 mm |  | B3F-5050 | B3F-5150 |
| High reliability gold-plated (B3F-5000) | Flat | 4.3 mm | $1.27 \mathrm{~N}\{130 \mathrm{gf}\}$ | B3F-5001 | B3F-5101 |
|  | Projected | 7.3 mm |  | B3F-5051 | B3F-5151 |

Note: Switches are sold in units of 100 Switches. Orders must be made in multiples of 100 (the quantity per bag).
$6 \times 6 \mathrm{~mm}$ Radial Models (Taping Specifications)

| Type | Plunger | Height | Operating force:$0.98 \text { N \{100 gf \} }$ |  | Operating force:$1.47 \mathrm{~N}\{150 \mathrm{gf}\}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Without ground terminal | With ground terminal | Without ground terminal | With ground terminal |
| Radial models (B3F-6000) | Flat | 4.3 mm | B3F-6000 | B3F-6100 | B3F-6002 | B3F-6102 |
|  |  | 5.0 mm | B3F-6020 | B3F-6120 | B3F-6022 | B3F-6122 |
|  | Projected | 7.3 mm | B3F-6050 | B3F-6150 | B3F-6052 | B3F-6152 |

Note: Switches are sold in units of 1,000 Switches. Orders must be made in multiples of 1,000 . Switches are not sold individually.

## - Accessories (Order Separately)

Special Key Tops are available for projected plunger models. See page 39.

## Specifications

## ■ Ratings/Characteristics

| Switching capacity | 1 to $50 \mathrm{~mA}, 5$ to 24 VDC (resistive load) |
| :--- | :--- |
| Ambient temperature | $-25^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ (with no icing) |
| Ambient humidity | $35 \%$ to $85 \%$ |
| Contact form | SPST-NO |
| Contact resistance | $100 \mathrm{~m} \Omega$ max. (initial value) (rated: $1 \mathrm{~mA}, 5 \mathrm{VDC}$ ) |
| Insulation resistance | $100 \mathrm{M} \Omega$ min. (at 250 VDC ) |
| Dielectric strength | $500 \mathrm{VAC}, 50 / 60 \mathrm{~Hz}$ for 1 min |
| Bounce time | 5 ms max. |
| Vibration resistance | Malfunction: 10 to $55 \mathrm{~Hz}, 1.5 \mathrm{~mm}$ double amplitude |
| Shock resistance | Destruction: $1,000 \mathrm{~m} / \mathrm{s}^{2}$ \{approx. 100 G \} max. |
|  | Malfunction: $100 \mathrm{~m} / \mathrm{s}^{2}$ \{approx. 10 G$\}$ max. |
| Life expectancy | B3F-1000, B3F-3000, B3F-6000: |
|  | $1,000,000$ operations min (OF: 0.98 N ) (B3F-1070: 500,000 operations min) |
|  | 300,000 operations min (OF: 1.47 N ) |
|  | 100,000 operations min (OF: 2.55 N ) |
|  | 50,000 operations min (OF: 4.9 N ) |
|  | B3F-4000: |
|  | $3,000,000$ operations min (OF: 1.28 N ) |
|  | $1,000,000$ operations min (OF: 2.55 N ) |
|  | B3F-5000: |
|  | $10,000,000$ operations min. |
| Weight | $6 \times 6 \mathrm{~mm}$ models: approx. 0.25 g |
|  | $12 \times 12$ mm models (standard types): approx. 0.85 g |
|  | Radial models: approx. 0.25 g |

## ■ Operating Characteristics

| Operating force (OF) | B3F-1000, B3F-3000, B3F-6000 |  |  |  | B3F-4000, B3F-5000 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 0.98 N | 1.47 N | 2.55 N | 4.9 N | 1.27 N | 2.55 N |
|  | B3F-1 $\square \square 0$ B3F-3 $\square \square$ B3F-6 $\square 0$ | B3F-1 $\square \square 2$ B3F-3 $\square \square 2$ B3F-6 $\square \square$ | $\begin{aligned} & \hline \text { B3F-1口 } \square 5 \\ & \text { B3F-3 } \square 5 \end{aligned}$ | B3F-10 $\square 6$ | B3F-4 $\square \square 0$ B3F-5 $\square 0$ | B3F-4 $\square \square 5$ |
| Operating force (OF) | $\begin{aligned} & 0.98 \pm 0.29 \mathrm{~N} \\ & \{100 \pm 30 \mathrm{~g}\} \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|l\|} \hline 1.47 \pm 0.49 \mathrm{~N} \\ \{150 \pm 50 \mathrm{gf}\} \\ \hline \end{array}$ | $\begin{aligned} & 2.55 \pm 0.69 \mathrm{~N} \\ & \{260 \pm 70 \mathrm{gf}\} \\ & \hline \end{aligned}$ | $\begin{aligned} & 4.9 \pm 1.47 \mathrm{~N} \\ & \{100 \pm 30 \mathrm{gf}\} \\ & \hline \end{aligned}$ | $\begin{aligned} & 1.27 \pm 0.49 \mathrm{~N} \\ & \{130 \pm 50 \mathrm{gf}\} \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline 2.55 \pm 0.69 \mathrm{~N} \\ \{260 \pm 70 \mathrm{gf}\} \\ \hline \end{array}$ |
| Releasing force (RF) | $0.2 \mathrm{~N}\{20 \mathrm{gf}\} \mathrm{min}$. | $0.49 \mathrm{~N}\{50 \mathrm{gf}\} \mathrm{min}$. | $0.49 \mathrm{~N}\{50 \mathrm{gf}\} \mathrm{min}$. | $0.7 \mathrm{~N}\{70 \mathrm{gf}\} \mathrm{min}$. | $0.29 \mathrm{~N}\{30 \mathrm{gf}\} \mathrm{min}$. | $0.49 \mathrm{~N}\{50 \mathrm{gf}\} \mathrm{min}$. |
| Pretravel (PT) | $0.25^{+0.2} /-0.1 \mathrm{~mm}$ |  |  |  | $0.3^{+0.2} /-0.1 \mathrm{~mm}$ |  |

## Engineering Data

## Operating Force vs. Stroke (Typical)

B3F-1000, -3000, -6000


B3F-4000, -5000


## Dimensions

Note: 1. All units are in millimeters unless otherwise indicated. Unless otherwise specified, a tolerance of $\pm 0.4 \mathrm{~mm}$ applies to all dimensions.
2. No terminal numbers are indicated on the Switches. The numbers used for terminals in the following graphics are indicated in the "Bottom View" diagram below. In this diagram, the Switch is rotated so that the terminals are on the
 right and left-hand sides, and the OMRON logo appears the right way up.
(Bottom View)

## $6 \times 6 \mathrm{~mm}$ Models

Horizontal, Flat Plunger Type(without Ground Terminal)

B3F-1000, B3F-1002, B3F-1005, B3F-1006
B3F-1020 (See note.), B3F-1022 (See note.),
B3F-1025 (See note.), B3F-1026 (See note.)
Horizontal, Flat Plunger Type(with
Ground Terminal, Pitch: 6.5 mm )
B3F-1100, B3F-1102, B3F-1105
B3F-1120 (See note.), B3F-1122 (See note.)
B3F-1125 (See note.)

Horizontal, Flat Plunger Type(with
(tch. 6.5 mm)
B3F-1120 (See note.), B3F-1122 (See note.) B3F-1125 (See note.)


PCB Mounting (Top View)
(Single-sided PCB, t=1.6)


PCB Mounting (Top View) (Single-sided PCB, $t=1.6$ )


Terminal Arrangement/Internal Connections (Top View)


* The height of B3F-1020, B3F-1022, B3F-1025, and B3F-1026 is $5 \pm 0.2 \mathrm{~mm}$.

Horizontal, Flat Plunger Type
Horizontal, Flat Plunger Type (with Ground Terminal, Pitch: 7.5 mm ) (without Ground Terminal)
B3F-1060, B3F-1062


PCB Mounting (Top View) (Single-sided PCB, t=1.6)


PCB Mounting (Top View) (Single-sided PCB, $\mathrm{t}=1.6$ )




Terminal Arrangement/Internal Connections (Top View)


Terminal Arrangement IInternal Connections (Top View)


Horizontal, Flat Plunger Type (without Ground Terminal)
B3F-1070, B3F-1072-N, B3F-1075


Horizontal, Projected Plunger Type (with Ground Terminal)
B3F-1150, B3F-1152, B3F-1155

Horizontal, Projected Plunger Type
(without Ground Terminal)
B3F-1050, B3F-1052
B3F-1055, B3F-1056


Vertical, Flat Plunger Type (Height: 3.85 mm )
B3F-3120, B3F-3122, B3F-3125

## Vertical, Flat Plunger Type

B3F-3100, B3F-3102, B3F-3105


Terminal Arrangement/Internal Connections (Top View)


B3F-3150, B3F-3152, B3F-3155


## 12 x 12 mm Models

Flat Plunger Type (without Ground Terminal)
B3F-4000, B3F-4005,

B3F-5000, B3F-5001
PCB Mounting (Top View)
(Single-sided PCB, $t=1.6$ )



Terminal Arrangement/Interna Connections (Top View)


Projected Plunger Type (without Ground Terminal) B3F-4050, B3F-4055, B3F-5050, B3F-5051

$$
\begin{gathered}
1 \\
5 \pm 0.2 \\
1
\end{gathered}
$$




PCB Mounting (Top View) (Single-sided PCB, t=1.6)

$$
\begin{aligned}
& \text { Two, } 1.8 \pm 0.05 \text { dia. } \\
& \text { (For positioning boss) }
\end{aligned}
$$



Projected Plunger Type (with Ground Terminal)

B3F-4150, B3F-4155, B3F-5150, B3F-5151

PCB Mounting (Top View)


## $6 \mathrm{~mm} \times 6 \mathrm{~mm}$ Radial Types (Taping Specifications): Sold in Units of 1,000 Switches

Flat Plunger Type (without Ground Terminal) B3F-6000, B3F-6002


Flat Plunger Type (with Ground Terminal) B3F-6100, B3F-6102


Terminal Arrangement /Internal Connections (Top View)


Flat Plunger Type (without Ground Terminal) B3F-6020, B3F-6022


PCB Mounting
(Top View)
(Single-sided PCB, t=1.6)
Terminal Arrangement /Internal Connections (Top View)


Note: The tape is random between surface A and surface B.

Flat Plunger Type
(with Ground Terminal)
B3F-6120, B3F-6122


PCB Mounting
(Top View)
(Single-sided PCB, t=1.6)

$$
\text { Three, } 1+0 .
$$

Terminal Arrangement /Internal Connections (Top View)


Projected Plunger Type (without Ground Terminal)


Note: The tape is random between surface $A$ and surface $B$.

Projected Plunger Type (with Ground Terminal) B3F-6150, B3F-6152


Three, $1_{-0}^{+0.1} \mathrm{di} \underset{-5 \pm 0.1 \rightarrow}{\substack{-0}}$


## Key Tops

B32-series Special Key Tops are available for projected plunger models. Refer to page 42 for details.

## Precautions

Be sure to read the precautions common to all Tactile Switches on pages 5 to 7 for correct use.

## Key Top Designed Specially for

## Projected-plunger-type B3F, B3FS, and

## B3W Switches

- Available in a wide range of colors and sizes.



## Ordering Information

For B3F, B3FS, and B3W Switches

| Color | $6 \times 6 \mathrm{~mm}$ Switches <br> (B3F-1000, B3F-3000, B3F-6000, B3W-1000, B3FS) |  |  | $12 \times 12 \mathrm{~mm}$ Switches(B3F-4000, B3F-5000, B3W-4000) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $4 \times 4 \mathrm{~mm}$ Key Top | 6 mm dia. Key Top | D-type Key Top | $\begin{aligned} & \hline 9 \times 9 \mathrm{~mm} \\ & \text { Key Top } \end{aligned}$ | $12 \times 12 \mathrm{~mm}$ Key Top | 9.5-mm dia. |
| Light gray | B32-1000 | B32-2000 | B32-2100 | B32-1200 | B32-1300 | B32-1600 |
| Black | B32-1010 | B32-2010 | B32-2110 | B32-1210 | B32-1310 | B32-1610 |
| Orange | B32-1020 | --- | --- | B32-1220 | B32-1320 | B32-1620 |
| Yellow | B32-1030 | --- | --- | B32-1230 | B32-1330 | B32-1630 |
| Blue | B32-1040 | --- | --- | B32-1240 | B32-1340 | --- |
| White | B32-1060 | --- | --- | B32-1260 | B32-1360 | --- |
| Red | B32-1080 | --- | --- | B32-1280 | B32-13880 | --- |

Note: The minimum order unit is 1,000 Switches per package. Orders must be made in multiples of the minimum order unit.

## Specifications

- Characteristics

| Ambient operating temperature | $-25^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ at $60 \%$ max. humidity (with no icing or condensation) |
| :--- | :--- |
| Ambient operating humidity | $35 \%$ to $85 \%$ (at 5 to $35^{\circ} \mathrm{C}$ ) |

## Dimensions

Note: All units are in millimeters unless otherwise indicated. Unless otherwise specified, a tolerance of $\pm 0.4 \mathrm{~mm}$ applies to all dimensions.
B32-10 $\square 0$


Reference Dimensions
Panel Cutout


B32-2000
B32-2010


Reference Dimensions
Panel Cutout



B32-2100
B32-2110


Reference Dimensions
Panel Cutout


B32-12 $\square 0$


B32-13 $\square 0$


Reference Dimensions
Panel Cutout


B32-16 $\square 0$


Reference Dimensions
Panel Cutout


ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937 . To convert grams into ounces, multiply by 0.03527 .

Cat. No. A077-E1-04

## Safety Precautions

## - Precautions for Safe Use

Use the Switch within the rated voltage and current ranges, otherwise the Switch may have a shortened life expectancy, radiate heat, or burn out. This particularly applies to the instantaneous voltages and currents when switching.

## - Precautions for Correct Use

## Storage

To prevent degradation, such as discoloration, in the terminals during storage, do not store the Switch in locations that are subject to the following conditions.

1. High temperature or humidity
2. Corrosive gases
3. Direct sunlight

## Handling

## 1. Operation

Do not repeatedly operate the Switch with excessive force. Applying excessive pressure or applying additional force after the plunger has stopped may deform the disc spring of the Switch, resulting in malfunction. In particular, applying excessive force to Side-operated Switches may damage the caulking, which in turn may damage the Switch. Do not apply force exceeding the maximum (29.4 N for 1 minute, one time) when installing or operating Side-operated Switches.
Be sure to set up the Switch so that the plunger will operate in a straight vertical line. A decrease in the life of the Switch may result if the plunger is pressed off-center or from an angle.


Incorrect


Incorrect


Correct

## 2. Dust Protection

Do not use Switches that are not sealed in dust-prone environments. Doing so may cause dust to penetrate inside the Switch and cause faulty contact. If a Switch that is not sealed must be used in this kind of environment, use a sheet or other measure to protect it against dust.


## PCBs

The Switch is designed for a $1.6-\mathrm{mm}$ thick, single-side PCB.
Using PCBs with a different thickness or using double-sided, through-hole PCBs may result in loose mounting, improper insertion, or poor heat resistance in soldering. These effects will occur, depending on the type of holes and patterns of the PCB. Therefore, it is recommended that a verification test is conducted before use.
If the PCBs are separated after mounting the Switch, particles from the PCBs may enter the Switch. If PCB particles or foreign particles from the surrounding environment, workbench, containers, or stacked PCBs become attached to the Switch, faulty contact may result.

## Soldering

## 1. General Precautions

Before soldering the Switch on a multilayer PCB, test to confirm that soldering can be performed properly. Otherwise the Switch may be deformed by the soldering heat on the pattern or lands of the multilayer PCB.

Do not solder the Switch more than twice, including rectification soldering. An interval of five minutes is required between the first and second soldering.
2. Automatic Soldering Baths (B3F, B3W, B3WN, B3M, B3J)

Soldering temperature: $260^{\circ} \mathrm{C}$ max.
Soldering time: 5 s max. for a 1.6-mm thick single-side PCB
Preheating temperature: $100^{\circ} \mathrm{C}$ max. (ambient temperature) Preheating time: Within 60 s
Make sure that no flux will rise above the level of the PCB. If flux overflows onto the mounting surface of the PCB, it may enter the Switch and cause a malfunction.


## 3. Reflow Soldering (Surface Mounting)

Solder the terminals within the heating curve shown in the following diagram.
B3S, B3SN, B3FS


Note: The above heating curve applies if the PCB thickness is 1.6 mm .

The peak temperature may vary depending on the reflow bath used. Confirm the conditions beforehand.
Do not use an automatic soldering bath for surface-mounted Switches. The soldering gas or flux may enter the Switch and damage the Switch's push-button operation.

## 4. Manual Soldering (All Models)

Soldering temperature: $350^{\circ} \mathrm{C}$ max. at the tip of the soldering iron Soldering time: 3 s max. for a $1.6-\mathrm{mm}$ thick, single-side PCB
Before soldering the Switch on a PCB, make sure that there is no unnecessary space between the Switch and the PCB.

## Washing

1. Washable and Non-washable Models

| Washable (sealed types) | B3W, B3WN, B3S, B3SN |
| :--- | :--- |
| Non-washable (standard types) | B3F, B3FS, B3M, B3J, <br> B3DA, B3D |

Standard Switches are not sealed, and cannot be washed. Doing so will cause the washing agent, together with flux or dust particles on the PCB, to enter the Switch, resulting in malfunction.

## 2. Washing Methods

Washing equipment incorporating more than one washing bath can be used to clean washable models, provided that the washable models are cleaned for one minute maximum per bath and the total cleaning time does not exceed three minutes.

## 3. Washing Agents

Apply alcohol-based solvents to clean washable models. Do not apply any other agents or water to clean any washable model, as such agents may degrade the materials or performance of the Switch.

## 4. Washing Precautions

Do not impose any external force on washable models while washing.
Do not clean washable models immediately after soldering. The cleaning agent may be absorbed into the Switch through respiration as the Switch cools. Wait for at least three minutes after soldering before cleaning washable models.
Do not use Sealed Switches while submersed in water or in locations exposed to water.

## Switch Packaging (Taping Specification Models)

## 1. Radial Types

The tape is packaged by fan-folding into the box, as shown in the following diagram.


| Model | A | B | C |
| :--- | :--- | :--- | :--- |
| B3F | 50 mm | 325 mm | 275 mm |
| B3WN | 53 mm | 326 mm | 350 mm |

Do not apply any external force to the packaging box, or subject it to vibration. Doing so may deform the Switch terminals.
Remove the tape slowly, making sure that the Switches are not entangled or caught. Otherwise the terminals may be deformed.
Do not store the packaged Switches in locations subject to high temperatures or high humidity. The packaging boxes are sealed with paper tape and are not airtight. Storing the packaged Switches in locations with high temperature or high humidity may result in deterioration of the tape and Switches, and long-term storage under such conditions may cause discoloration of the Switch terminals.

## 2. Packaging Specifications for Embossed Taping

(B3FS-1000P/-1002P, B3SN)



| Standards | Conforms to JEITA. |
| :--- | :--- |
| Package | 3,000 Switches |
| Heat resistance | $50^{\circ} \mathrm{C}$ for 24 hours (without deformation) |

Note: Switches with ground terminals are packaged with the ground terminal on the opposite side of the guide hole.

B3FS-1010P


| Standards | Conforms to JEITA. |
| :--- | :--- |
| Package | 1,000 Switches |
| Heat resistance | $60^{\circ} \mathrm{C}$ for 24 hours (without deformation) |

B3FS-1050P



| Standards | Conforms to JEITA. |
| :--- | :--- |
| Package | 1,000 Switches |
| Heat resistance | $60^{\circ} \mathrm{C}$ for 24 hours (without deformation) |

B3S


| Standards | Conforms to JEITA. |
| :--- | :--- |
| Package | 1,000 Switches |
| Heat resistance | $50^{\circ} \mathrm{C}$ for 24 hours (without deformation) |

Note: Switches with ground terminals are packaged with the ground terminal on the opposite side of the guide hole.

## LEDs (B3J)

Make sure that the polarity of the LEDs is correct. The polarity is not indicated on the Switch, but the positive pole is located on the back surface of the Switch on the side without the OMRON mark.
Connect limiting resistors to the LEDs. The Switch does not have built-in limiting resistors, so satisfy the LED characteristics by obtaining the limiting resistance according to the following formula based on the voltage to be used.

[^0]



[^0]:    Limiting resistance $(R)=\frac{(\text { Voltage used (E) - LED forward voltage (VF)) }}{\text { LED forward current (IF) }}(\Omega$
    

