

### PRELIMINARY SPEC



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

#### Features

- Chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- White SMD package, silicone resin.
- Package: 500pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

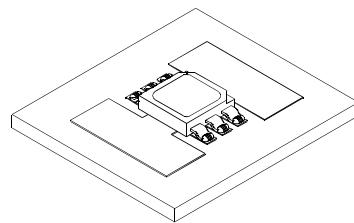
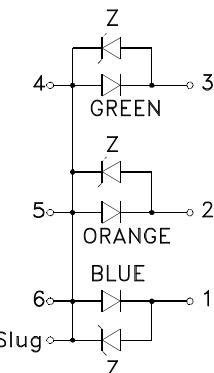
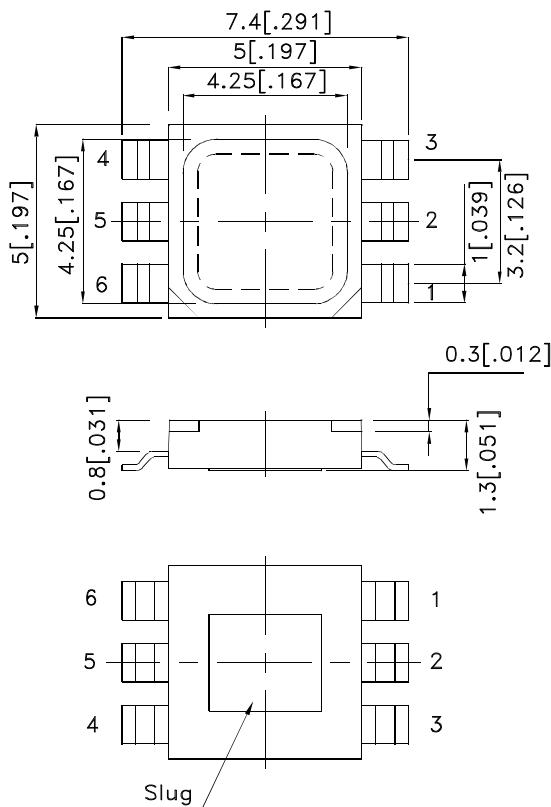
Part Number: AAAF5051-02

Blue  
Reddish-Orange  
Green

#### Description

The Blue source color devices are made with InGaN Vertical Light Emitting Diode.  
This devices are made with AlGaNp.  
The Green source color devices are made with InGaN Vertical Light Emitting Diode.  
Static electricity and surge damage the LEDs.  
It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.  
All devices, equipment and machinery must be electrically grounded.

#### Package Dimensions



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.15[\pm 0.006]$ unless otherwise noted.
3. Specifications are subject to change without notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

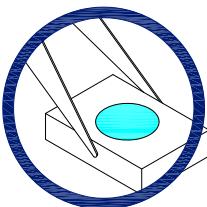


## Handling Precautions

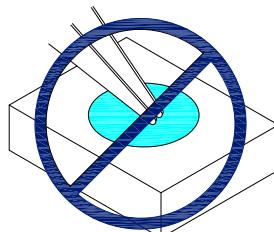
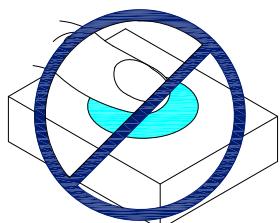
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might leads to damage and premature failure of the LED.

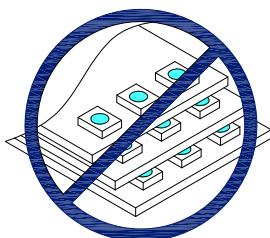
1. Handle the component along the side surfaces by using forceps or appropriate tools.



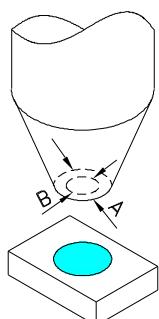
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



## Selection Guide

Part No.	Dice	Lens Type	I <sub>v</sub> (mcd) [2] @ 120mA		Φ <sub>v</sub> (mlm) [2] @ 120mA		Viewing Angle [1]
			Min.	Typ.	Min.	Typ.	
AAAF5051-02	Blue (InGaAIN)	WATER CLEAR	1200	1450	5000	6300	120°
	Reddish-Orange (AlGaInP)		2500	3100	8000	9000	
	Green (InGaAIN)		3800	4900	12500	17000	

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
2. Luminous intensity/ luminous Flux: +/-15%.

## Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Device	Value	Unit	
Power dissipation	Pt	Blue	0.432	W	
		Reddish-Orange	0.336		
		Green	0.444		
Junction temperature	T <sub>J</sub>	Blue	110	°C	
		Reddish-Orange	110		
		Green	110		
Operating Temperature	Top	Blue	-40 To +85	°C	
		Reddish-Orange			
		Green			
Storage Temperature	T <sub>stg</sub>	Blue	-40 To +85	°C	
		Reddish-Orange			
		Green			
DC Forward Current [1]	I <sub>f</sub>	Blue	120	mA	
		Reddish-Orange	120		
		Green	120		
Peak Forward Current [2]	I <sub>FM</sub>	Blue	300	mA	
		Reddish-Orange	300		
		Green	300		
Thermal resistance	R <sub>th</sub> j-a	Blue	220	°C/W	
		Reddish-Orange	270		
		Green	200		
Electrostatic Discharge Threshold (HBM)		Blue	8000	V	
		Reddish-Orange			
		Green			

Notes:

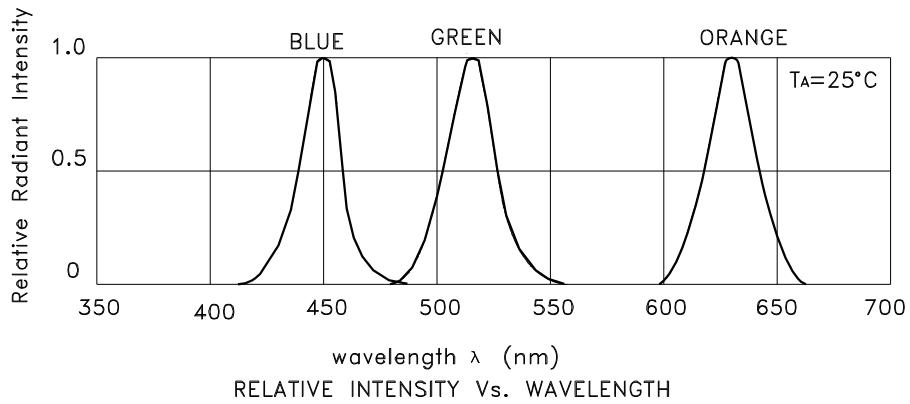
1. Results from mounting on PC board FR4(pad size  $\geq 100\text{mm}^2$  ),mounted on pc board-metal core PCB is recommend for lowest thermal resistance.
2. 1/10 Duty Cycle, 0.1ms Pulse Width.

## Electrical / Optical Characteristics at TA=25°C

Parameter	Symbol	Device	Value			Unit
			Min.	Typ.	Max.	
Wavelength at peak emission If=120mA	$\lambda$ peak	Blue		450		nm
		Reddish-Orange		633		
		Green		515		
Dominant Wavelength If=120mA	$\lambda$ dom [1]	Blue		457		nm
		Reddish-Orange		624		
		Green		525		
Spectral Line Half-width If=120mA	$\Delta\lambda/2$	Blue		20		nm
		Reddish-Orange		30		
		Green		30		
Forward Voltage If=120mA	VF [2]	Blue	2.6	3.1	3.6	V
		Reddish-Orange	1.8	2.3	2.8	
		Green	2.6	3.2	3.7	
Temperature coefficient of $\lambda$ peak If=120mA, -10 ° C≤T≤100 ° C	TC $\lambda$ peak	Blue		0.12		nm/° C
		Reddish-Orange		0.09		
		Green		0.13		
Temperature coefficient of $\lambda$ dom If=120mA, -10 ° C≤T≤100 ° C	TC $\lambda$ dom	Blue		0.1		nm/° C
		Reddish-Orange		0.03		
		Green		0.11		
Temperature coefficient of VF If=120mA, -10 ° C≤T≤100 ° C	TCv	Blue		-2.3		mV/° C
		Reddish-Orange		-2.7		
		Green		-3.9		

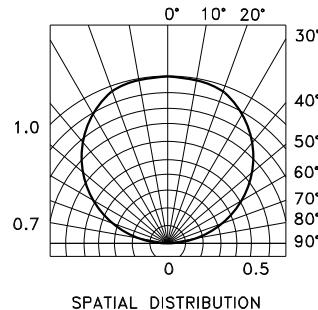
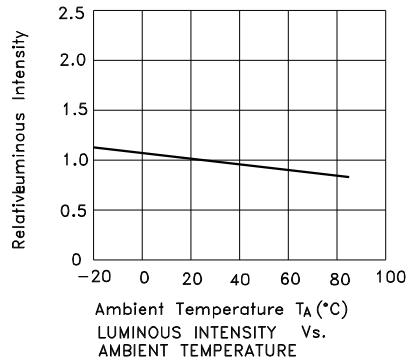
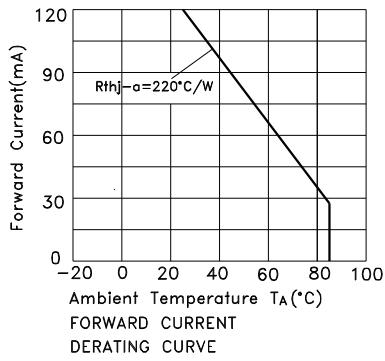
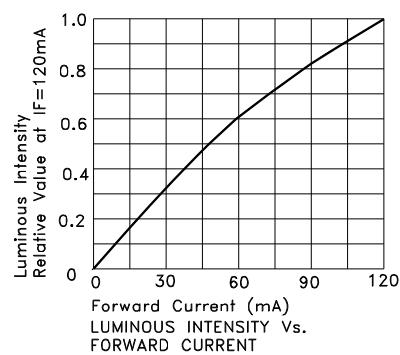
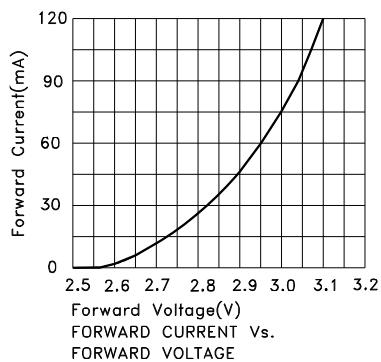
Notes:

1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.

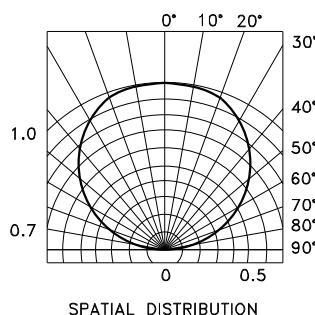
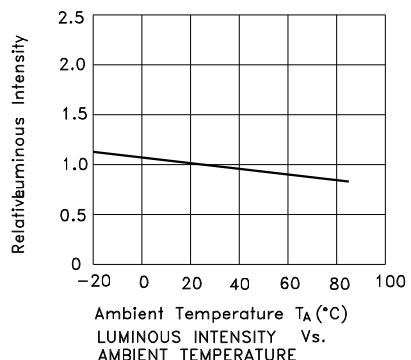
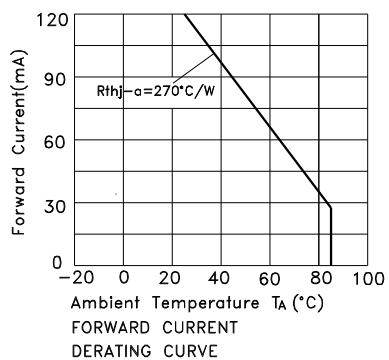
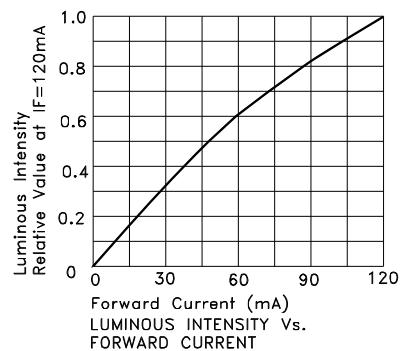
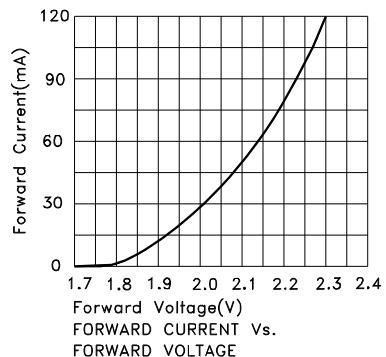


**AAAF5051-02**

**Blue**

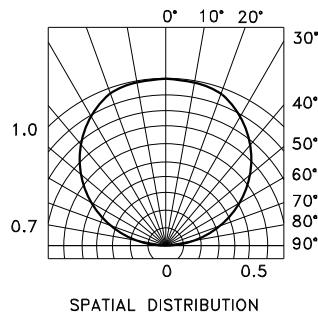
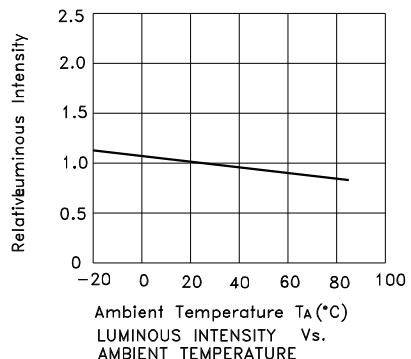
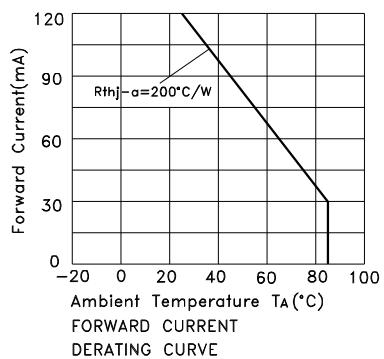
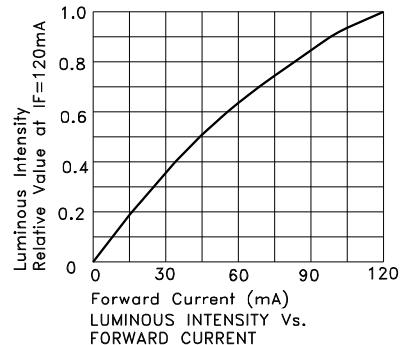
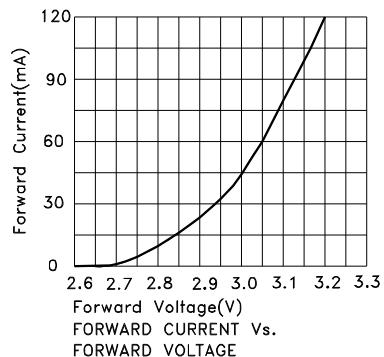


## Reddish-Orange



# Kingbright

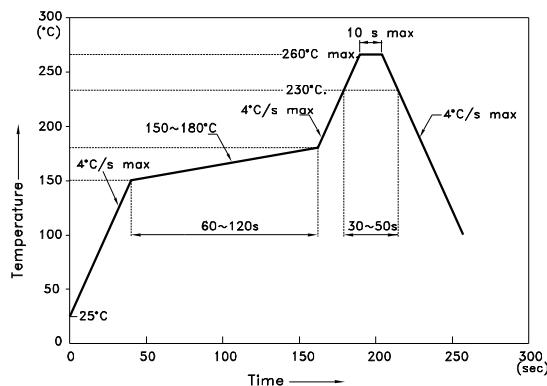
Green



## AAAF5051-02

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

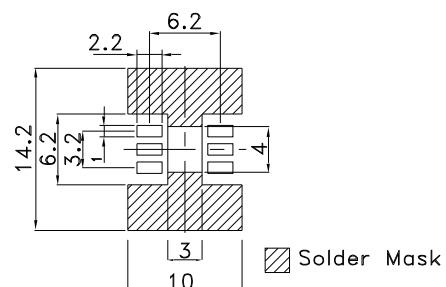
Reflow Soldering Profile For Lead-free SMT Process.



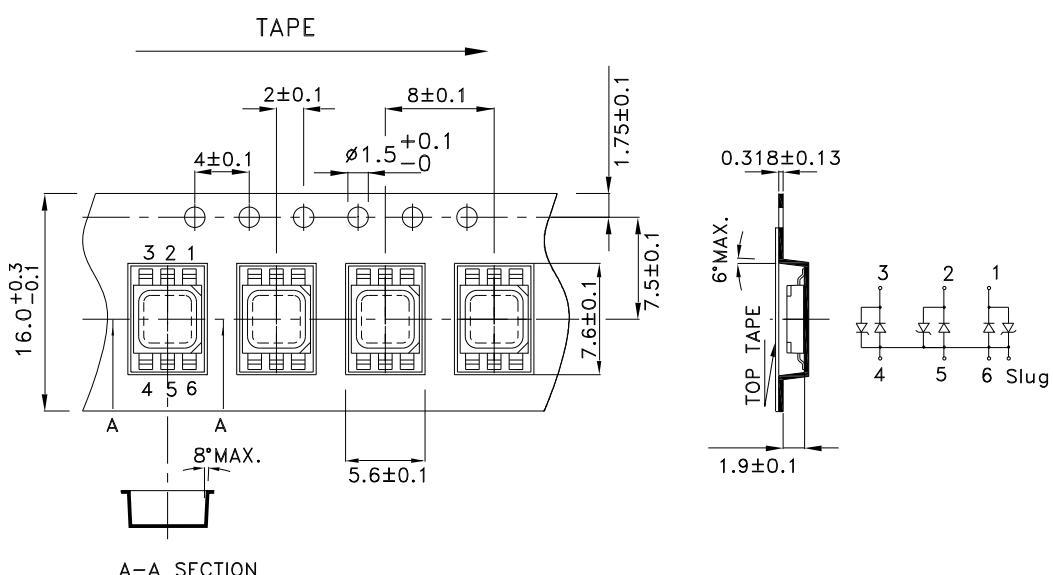
NOTES:

1. We recommend the reflow temperature  $245^{\circ}\text{C} (+/- 5^{\circ}\text{C})$ . The maximum soldering temperature should be limited to  $260^{\circ}\text{C}$ .
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

### Recommended Soldering Pattern (Units : mm; Tolerance: $\pm 0.1$ )



### Tape Specifications (Units : mm)



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## PACKING & LABEL SPECIFICATIONS

AAAF5051-02

