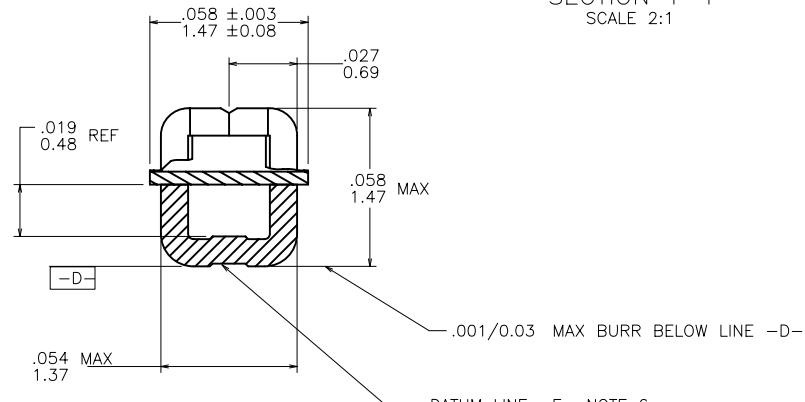
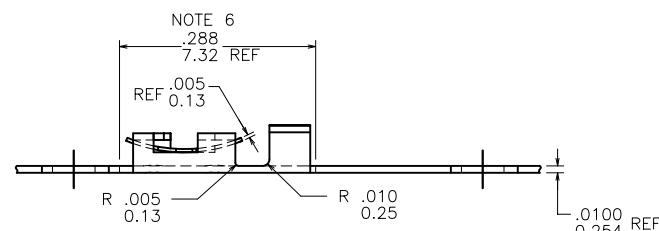
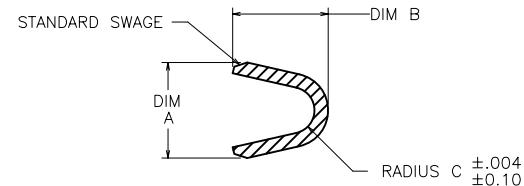
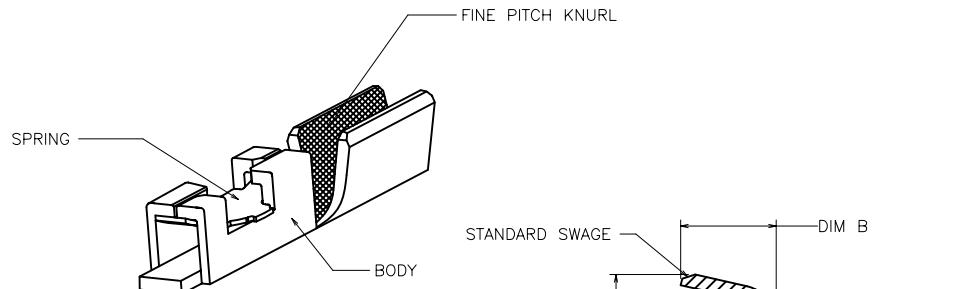
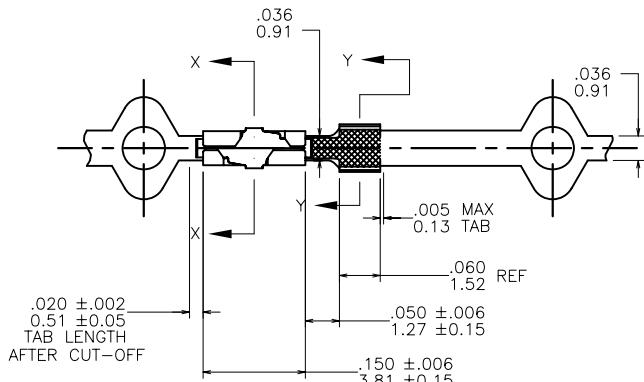


PRODUCT NUMBER	SEE TABLE
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1 | 2

3 | 4



SECTION X-X  
SCALE 4:1  
ROTATED 90° CW

mat'l. code SEE NOTE 1				surface	tolerance	projection	product family
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
D	V61320	EPK	1996-10-09	angles	XX ±01/X±3	INCH/MM	MINI PVTM RECEPT. C.T.W.
E	V05-0269	VS	2005-04-19	linear	XXX ±.005/XXX±13		SHORT WIRE BARREL SPECIAL
F	V06-0218	HTB	2006-03-07	0° ±2°	XXXX ±.020/XXX±.051	scale 4:1	
G	V06-0625	HTB	2006-07-05	dr	L. SANDERS	1994-12-21	
H	V08-0117	HTB	2008-04-09	engr	T. HANNA	1994-12-21	
				chr	T. BREWBAKER	1994-12-21	
				appd	T. HANNA	1994-12-21	
sheet	revision	H	H				
index	sheet	1	2				

dwg no sheet 1 of 2 size  
91436 A4

type CUSTOMER Drawing

PRODUCT NUMBER	WIRE SIZE	WIRE BARREL		
		DIM A	DIM B	RADIUS C
91436-001	O B S O L E T E			
91436-001LF	22-26 AWG	.070/1.78	.070/1.78	.017/0.43
91436-002	O B S O L E T E			
91436-002LF	28-32 AWG	.054/1.37	.058/1.47	.011/0.28
91436-003	O B S O L E T E			
91436-003LF	O B S O L E T E			

## NOTES:

- ①. TERMINAL MATERIAL: 1/4 HARD BRASS  
TERMINAL PLATING:  $30\mu$ "/0.76 $\mu$  Au OVER  $50\mu$ "/1.27 Ni  
IN CONTACT AREA, REMAINDER Au FLASH.  
SPRING MATERIAL: .005/0.13 THICK BeCu HEAT TREATED  
SPRING PLATING: Au
2. PART TO MATE WITH  $.025 \pm .002$ /.640 $\pm .050$  SQUARE PIN.
3. APPLICABLE SPECIFICATIONS:  
BUS-12-067: PRODUCT SPECIFICATION.  
TA-75: CRIMP METHODS FOR USE IN MINI LATCH HOUSING  
EXCEPT NO BELLMOUTH FRONT OR REAR.
4. PART TO BE LUBRICATED TO FACILITATE CRIMPING.
5. MAX. BURR ANY EDGE .0032/0.081
- ⑥. BOTTOM SURFACE OF TERMINAL SHALL BE STRAIGHT WITHIN  
.003/0.08 OVER .288/7.32 REF LENGTH AS MEASURED  
ALONG DATUM LINE -E- ESTABLISHED AT  $\frac{1}{4}$  OF .054/1.37 DIA.  
PERFECT FORM NOT REQUIRED AT MMC.
7. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND  
OTHER COUNTRY REGULATIONS AS DESCRIBED IN  
GS-22-008.
8. THIS PRODUCT IS NOT INTENDED TO BE EXPOSED TO  
TO MANUFACTURING SOLDERING PROCESSES.

mat'l. code SEE NOTE 1				surface	tolerance	projection	product family
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
H				angles	$XX \pm .01/X \pm .3$	INCH/MM	MINI PV™ RECEPTE. C.T.W.
					XXX+.005/XXX+.13		SHORT WIRE BARREL SPECIAL
				0° $\pm .2^{\circ}$	XXXX+.0020/XXXX+.051	scale 1:1	dwg no
				dr	L. SANDERS	1994-12-21	sheet 2 of 2
				engr	T. HANNA	1994-12-21	size
				chr	T. BREWBAKER	1994-12-21	dwg no
				appd	T. HANNA	1994-12-21	91436
				sheet	revision		A4
				index	sheet		