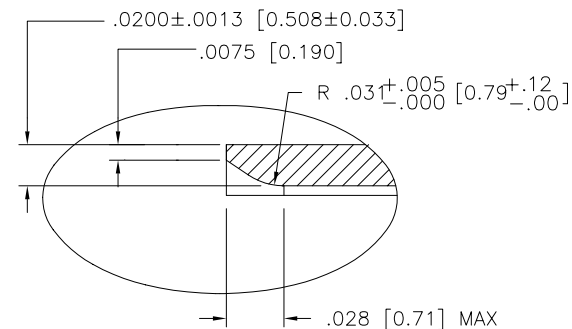
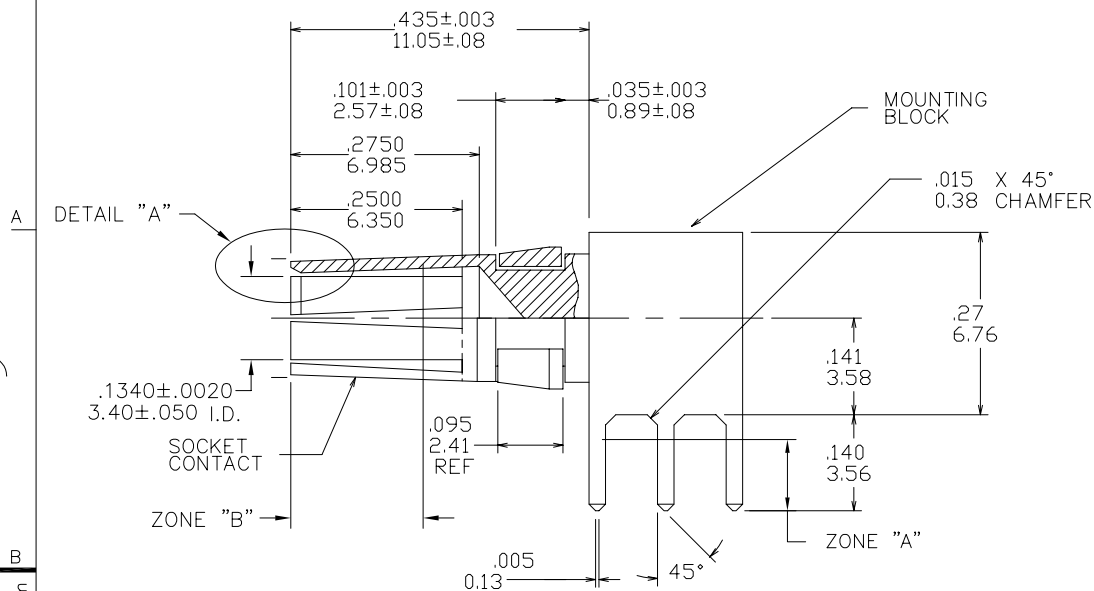


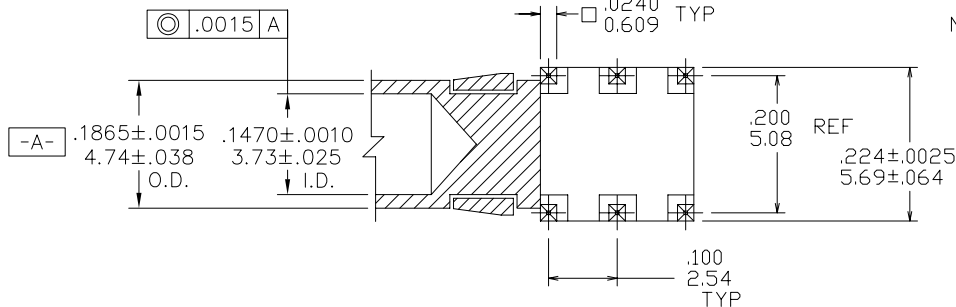
PRODUCT NUMBER	ZONE "A" PLATING
90306-001	100μ/2.54μ MIN. SnPb
90306-001LF	100μ/2.54μ MIN. Sn



DETAIL "A"
(SCALE 12:1)

NOTES:

- MATERIAL:
SOCKET CONTACT: BeCu
MOUNTING BLOCK: BRASS
SNAP RING: PHOS. BRONZE (ALLOY 510)
- PLATING:
ZONE A: SEE TABLE
ZONE B: 30u"/.76u MIN Au OVER
UNDERPLATE: 50u"/1.27u MIN Ni
- HEAT TREATING: 625°F f/ 2-1/2 HRS.
- NO BURRS ALLOWED IN SOCKET INTERIOR.
- SURFACE FINISH IN CONTACT AREA NOT TO EXCEED 25rms.



mat'l. code				surface	tolerance	projection	product family		
NOTE 1				ISO 1302	ISO 406 ISO 1101		HPC		
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title		
G	V04394	MDF		2/16/94	angles	.XX±.01/.3	INCH/MM		
H	V40764	PDP		4/4/94	linear	.XXX±.005/.13			
J	V60760	MDF		5/20/96	0'±2'	.XXXX±.0020/.05	scale 1:1		
K	V00720	LSS	4/11/00	dr	M.FETROW	6/12/91	FCI		
L	V05-0743	DAI	10/18/05	enrg	S.CLARK	6/12/91			
M	M06-0283	MHT	7/27/06	chr	S.CLARK	6/12/91			
				appd	S.CLARK	6/12/91			
sheet	revision	M					dwg no		
index	sheet	1					90306		
							type Product Customer Drawing		

form: A3