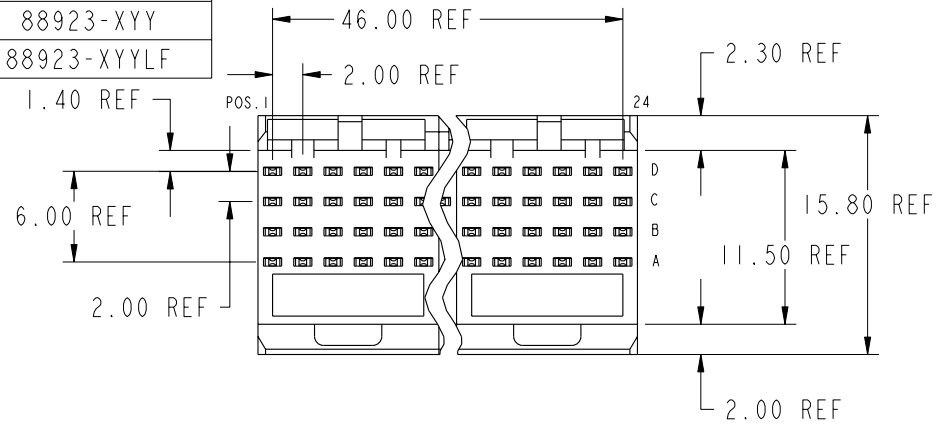
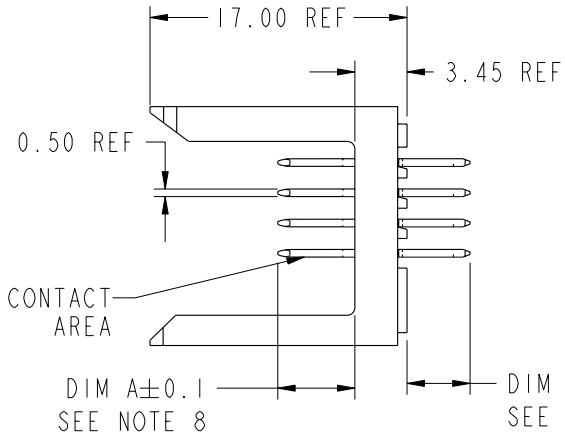
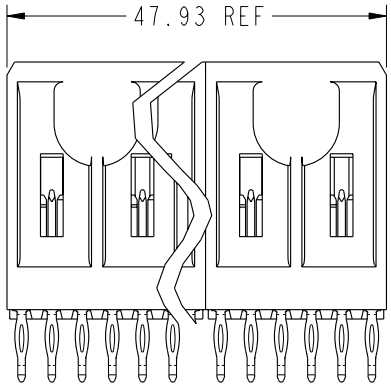
PRODUCT NUMBER
88923-XYY
88923-XYYLF







PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYY	TELCORDIA CO	SEE NOTE 9
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS 1	-
-5YY	TELCORDIA UE	-
-9YY	TELCORDIA CO	-
-AYYLF	TELCORDIA CO	SEE NOTE 10
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS 1	SEE NOTE 10
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1YYLF	TELCORDIA CO IEC CLASS 1	SEE NOTE 10
-2YYLF	TELECOM CLASS	SEE NOTE 10
-5YYLF	TELCORDIA UE	SEE NOTE 10

mat'l code	SEE NOTES			tolerances unless otherwise specified		
ltr	ecn no.	dr	date			
BB	V06-0569	DCH	2006-06-13	linear	0.X ±0.3	
BC	V07-0240	HTB	2007-03-20		0.XX ±0.13	
-	-	-	-		.XXX ±.051	
-	-	-	-	angles	0° ±2°	
AW	V05-0617	DAI	06/29/05	dr	T.BRUNGARD	11/19/99
AX	V05-0662	DAI	07/14/05	engr	M.STRAWSER	11/19/99
AY	V05-0858	DAI	09/08/05	chr	M.STRAWSER	11/19/99
BA	V05-1030	LP	11/21/05	appd	M.STRAWSER	02/29/00

sheet index	revision	BC	BC	BC	BC	BC	BC	BC	BC	BC
	sheet	1	2	3	4	5	6	7	8	9

CUSTOMER COPY

projection

MM

scale 2:1

www.fciconnect.com

title: METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT

product family: METRAL | code: 213

size: A | dwg no: 88923 | sheet: 1 of 9

cage code: 22526

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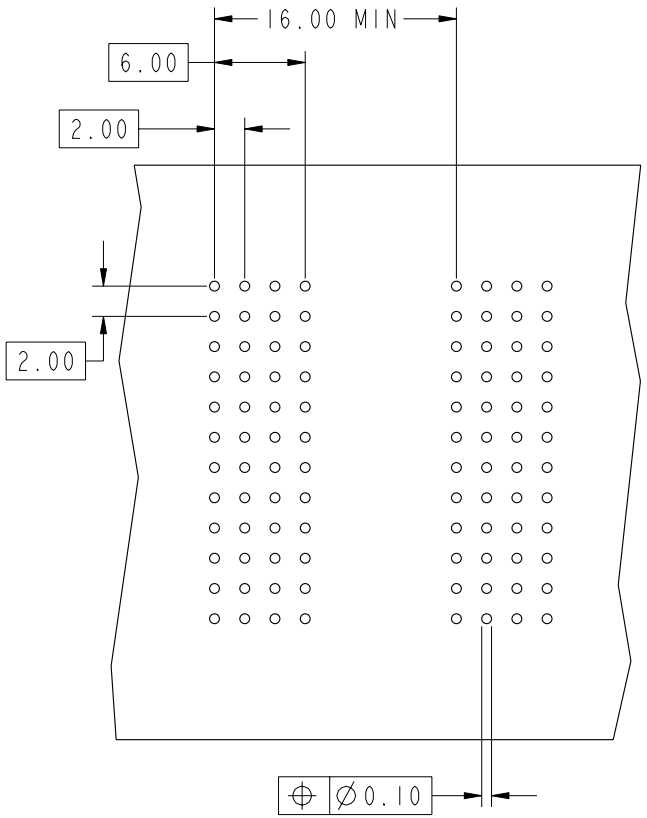
REV E - 2006-04-18

Pro/E

PDM: Rev:BC STATUS:Released Printed: Dec 29, 2007



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
13	8.25	4.30
14	8.25	13.60
19	8.00	4.30
20	8.00	13.60
25	5.75	15.60
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80

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mat'l code	--			tolerances unless otherwise specified			CUSTOMER COPY	www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		projection	title	METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
BC					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°				
				dr	T.BRUNGARD	11/19/99	MM	product family	METRAL
				engr	M.STRAWSER	11/19/99		size	dwg no
				chr	M.STRAWSER	11/19/99	scale	A	88923
				appd	M.STRAWSER	02/29/00	1:1		
sheet index	revision sheet								

code 213
sheet 2
cage code 22526

REV E - 2006-04-18

Pro/E

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X01	D	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
SEE NOTE 11 LEAD FREE OPTION	C	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	B	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	A	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X02	D	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
SEE NOTE 11 LEAD FREE OPTION	C	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	B	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X03	D	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	-	-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	1	1
	A	1	1	1	1	1	1	-	-	-	-	-	-	1	-	-	-	-	-	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X04	D	3	1	1	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3
SEE NOTE 11 LEAD FREE OPTION	C	3	1	1	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3
	B	3	1	1	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3
	A	3	1	1	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X05	D	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
SEE NOTE 11 LEAD FREE OPTION	C	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X06	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	2	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X07	D	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
SEE NOTE 11 LEAD FREE OPTION	C	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	B	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	A	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X08	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X09	D	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
	B	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
	A	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X10	D	1	1	1	-	-	-	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	1	1	1	1	-	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	-	-	1	1	1	1	1	1	-	1	1	1	1	1	1	1	-	1	1	1	1

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mat'l code				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
BC					0.XX ±0.13		projection	title: METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051			
				angles	0° ±2°			
				dr	T.BRUNGARD	11/19/99	MM	product family: METRAL; code: 213
				engr	M.STRAWSER	11/19/99		size: A; dwg no: 88923
				chr	M.STRAWSER	11/19/99	scale: 1:1	sheet: 3
				appd	M.STRAWSER	02/29/00		
sheet index	revision sheet							cage code: 22526

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X11	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X12	D	19	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19
SEE NOTE 11 LEAD FREE OPTION	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X13	D	2	2	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	2	2	
SEE NOTE 11 LEAD FREE OPTION	C	3	3	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	3	3	
	B	3	3	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	3	3	
	A	2	2	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	2	2	

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X14	D	1	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
SEE NOTE 11 LEAD FREE OPTION	C	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X15	D	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1
SEE NOTE 11 LEAD FREE OPTION	C	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3
	B	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1
	A	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X16	D	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
SEE NOTE 11 LEAD FREE OPTION	C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X17	D	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
SEE NOTE 11 LEAD FREE OPTION	C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X18	D	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
SEE NOTE 11 LEAD FREE OPTION	C	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	B	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	A	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

UNASSIGNED

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X19	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	4	4	2	4	2	2	4	2	2	4	4	2	2	4	4
	A	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X20	D	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	1	
SEE NOTE 11 LEAD FREE OPTION	C	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	19	
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19	
	A	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1		

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mat'l code				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
BC					0.XX ±0.13		projection	title: METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051			
				angles	0° ±2°			
				dr	T.BRUNGARD	11/19/99	MM	product family: METRAL; code: 213
				engr	M.STRAWSER	11/19/99		
				chr	M.STRAWSER	11/19/99	scale 1:1	size: A; dwg no: 88923; sheet: 4
				appd	M.STRAWSER	02/29/00		
sheet index	revision sheet							cage code: 22526

REV E - 2006-04-18

Pro/E

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X21	D	1	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19
SEE NOTE 11 LEAD FREE OPTION	C	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3
	B	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	3	3	3	3	3
	A	1	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X22	D	13	13	13	13	13	13	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	19	19	19	19	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	19	19	19	19	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	13	13	13	13	13	13	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X23	D	14	14	14	14	14	14	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	B	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	A	14	14	14	14	14	14	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X24	D	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
SEE NOTE 11 LEAD FREE OPTION	C	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	8	8	6	8	8	6	8	6	6	8	8	6	6	8	8
	A	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X25	D	2	2	2	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X26	D	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3
SEE NOTE 11 LEAD FREE OPTION	C	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3
	B	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3
	A	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X27	D	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59
SEE NOTE 11 LEAD FREE OPTION	C	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	B	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	A	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X28	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X29	D	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	-	-	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X30	D	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1

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mat'l code				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
BC					0.XX ±0.13		projection	title: METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051			
				angles	0° ±2°			
				dr	T.BRUNGARD	11/19/99	MM	product family: METRAL / code: 213
				engr	M.STRAWSER	11/19/99		size: A / dwg no: 88923
				chr	M.STRAWSER	11/19/99	scale: 1:1	sheet: 5
				appd	M.STRAWSER	02/29/00		
sheet index	revision sheet							cage code: 22526

REV E - 2006-04-18

Pro/E

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X31	D	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
SEE NOTE 11 LEAD FREE OPTION	C	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
	B	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
	A	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X32	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X33	D	6	6	-	-	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	8	8
SEE NOTE 11 LEAD FREE OPTION	C	-	-	-	-	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	8	8
	B	6	-	-	6	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	6	6
	A	6	-	-	6	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X34	D	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3
SEE NOTE 11 LEAD FREE OPTION	C	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19
	B	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3
	A	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X35	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X36	D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4
SEE NOTE 11 LEAD FREE OPTION	C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X37	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X38	D	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	B	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	A	4	2	2	2	2	2	2	2	1	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X39	D	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
SEE NOTE 11 LEAD FREE OPTION	C	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	B	4	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	4	2	2	2	2	2
	A	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X40	D	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	20	20	8	8	7	7

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mat'l code				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
BC					0.XX ±0.13		projection	title: METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051			
				angles	0° ±2°			
				dr	T.BRUNGARD	11/19/99	MM	product family: METRAL; code: 213
				engr	M.STRAWSER	11/19/99		
				chr	M.STRAWSER	11/19/99	scale 1:1	size: A; dwg no: 88923; sheet: 6
				appd	M.STRAWSER	02/29/00		
sheet index	revision sheet							cage code: 22526

REV E - 2006-04-18

Pro/E

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X41	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X42	D	7	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	20	20	8	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X43	D	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	6	7	7	7	7	20	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X44	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	20	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X45	D	7	7	7	8	8	8	6	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X46	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X47	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	3	3	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	3	3	1	1	1
	A	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	3	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X48	D	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1
	A	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X49 AND 88923-X49LF	D	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	6	7	7	7	7	8	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X50 AND 88923-X50LF	D	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
SEE NOTE 11 LEAD FREE OPTION	C	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

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mat'l code				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
BC					0.XX ±0.13		projection	title: METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051			
				angles	0° ±2°			
				dr	T.BRUNGARD	11/19/99	MM	product family: METRAL; code: 213
				engr	M.STRAWSER	11/19/99		
				chr	M.STRAWSER	11/19/99	scale 1:1	size: A; dwg no: 88923; sheet: 7
				appd	M.STRAWSER	02/29/00		
sheet index	revision sheet							cage code: 22526

REV E - 2006-04-18

Pro/E

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X51	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X52	D	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	8	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X53	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	8	8	7	7
SEE NOTE 11 LEAD FREE OPTION	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X54	D	1	1	1	1	3	3	3	3	3	3	1	1	1	1	1	1	3	3	3	3	3	3	1	1
SEE NOTE 11 LEAD FREE OPTION	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	19
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	19
	A	1	1	1	1	1	1	1	1	1	19	19	19	1	1	1	1	1	1	1	1	19	19	19	19

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mat'l code	SEE NOTES			tolerances unless otherwise specified		CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY	
BC					0.XX ±0.13	projection	title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051		
				angles	0° ±2°		
				dr	T.BRUNGARD 11/19/99	MM	product family METRAL code 213
				engr	M.STRAWSER 11/19/99		
				chr	M.STRAWSER 11/19/99	scale 1:1	size A dwg no 88923 sheet 8
				appd	M.STRAWSER 02/29/00		
sheet index	revision sheet						

Pro/E

cage code 22526

REV E - 2006-04-18

PDM: Rev:BC STATUS:Released Printed: Dec 29, 2007

PRODUCT NUMBER
88923-XYY
88923-XYYLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.

2. BODY MATERIAL: LIQUID CRYSTAL

   POLYMER 30 % GLASS.

   FLAME RETARDANT ACC. UL 94-V0.

3. PIN MATERIAL:
   PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
   88923 -XYY IS SnPb
   88923-XYYLF IS SN (LEAD FREE)
   PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
   LEVEL SHOWN IN TABLE.

5. PRODUCT MARKING:
   PART NUMBER DESIGNATION & BATCH I.D.

6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
   SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
   IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
   WILL BE ADDED TO THE END OF THE PART NUMBER.
   EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF

7. PRODUCT SPECIFICATION GS-12-180
   APPLICATION SPECIFICATION BUS-20-073

(8.) AFTER INSERTION INTO CIRCUIT BOARD WITH
   QUALIFIED TOOL.

(9.) -A PLATING HAS Au FLASH IN PRESS FIT
   AREA (LEAD FREE).

(10) THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
   EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
   AS DESCRIBED IN GS-22-008.

(11) FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
   EXAMPLE: 88923-X01LF

12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
   (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
   TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
   VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
   AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
   SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMIM 140°C FOR
   NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

mat'l code				tolerances unless otherwise specified			CUSTOMER	FCI www.fciconnect.com
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY	
BC					0.XX ±0.13		projection	title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT
					.XXX ±.051			
				angles	0° ±2°			
				dr	T.BRUNGARD	11/19/99	MM	product family METRAL code 213
				engr	M.STRAWSER	11/19/99		
				chr	M.STRAWSER	11/19/99	scale 1:1	size A dwg no 88923 sheet 9
				appd	M.STRAWSER	02/29/00		
sheet index	revision sheet							

Pro/E

cage code 22526

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REV E - 2006-04-18

PDM: Rev:BC STATUS:Released Printed: Dec 29, 2007