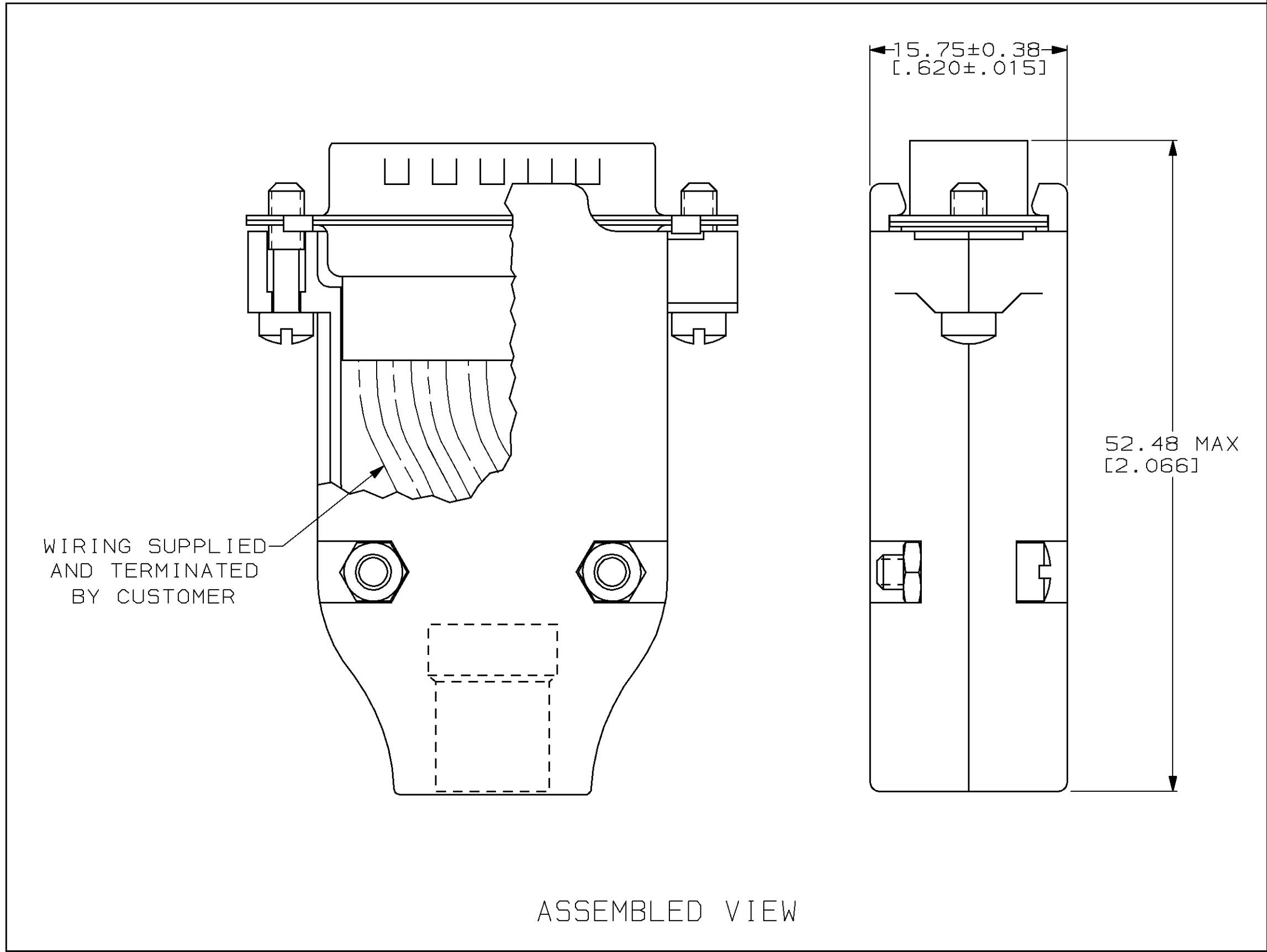
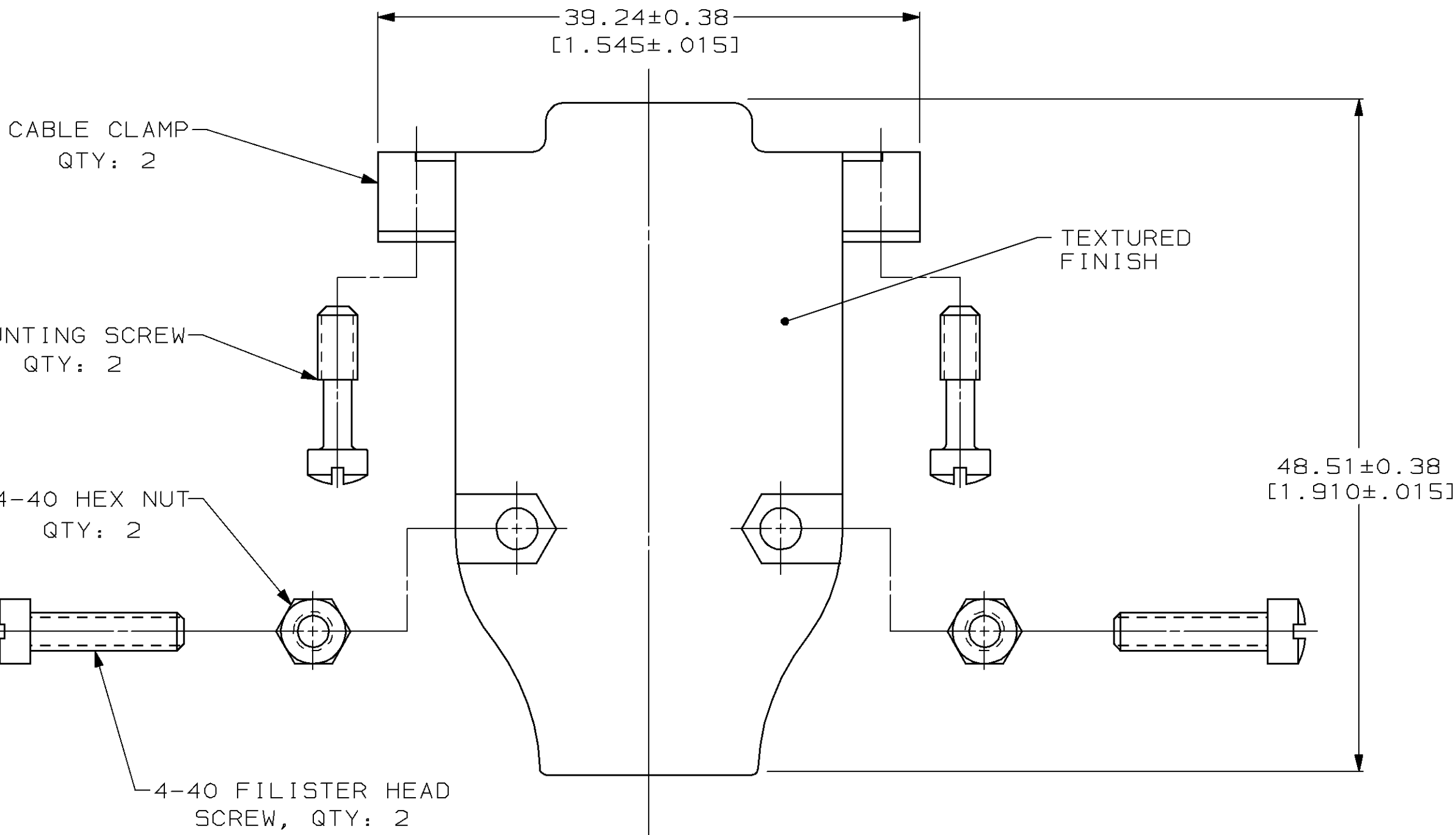
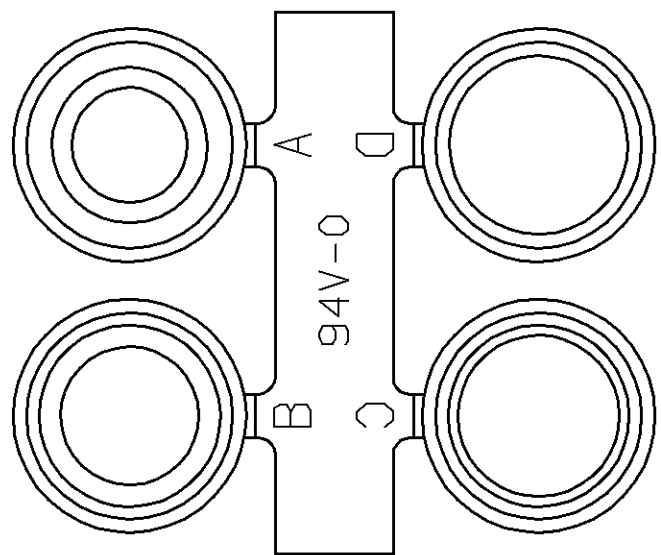
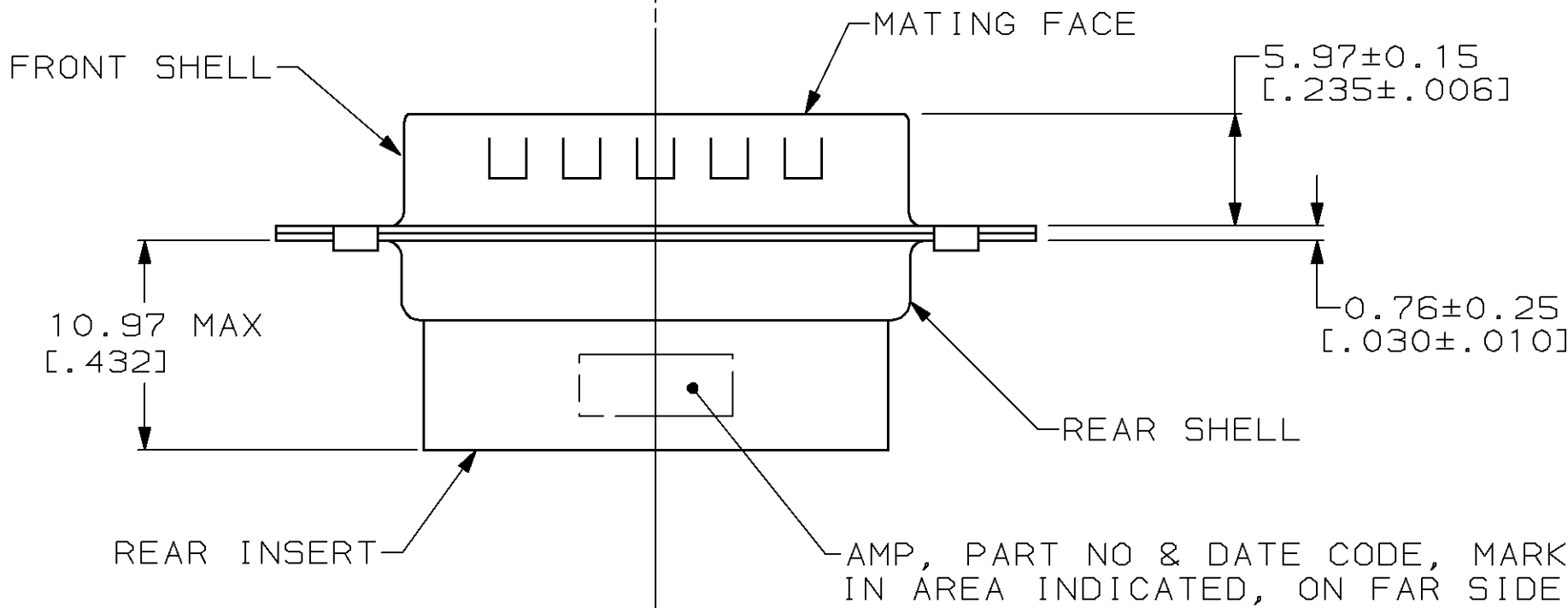
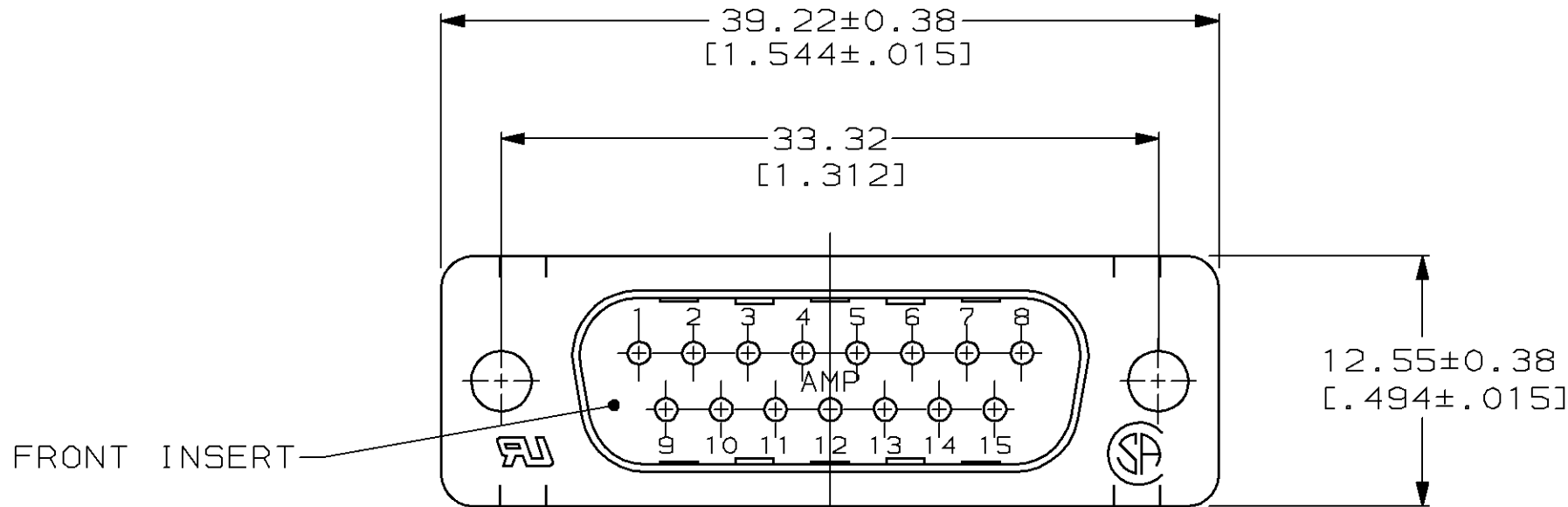
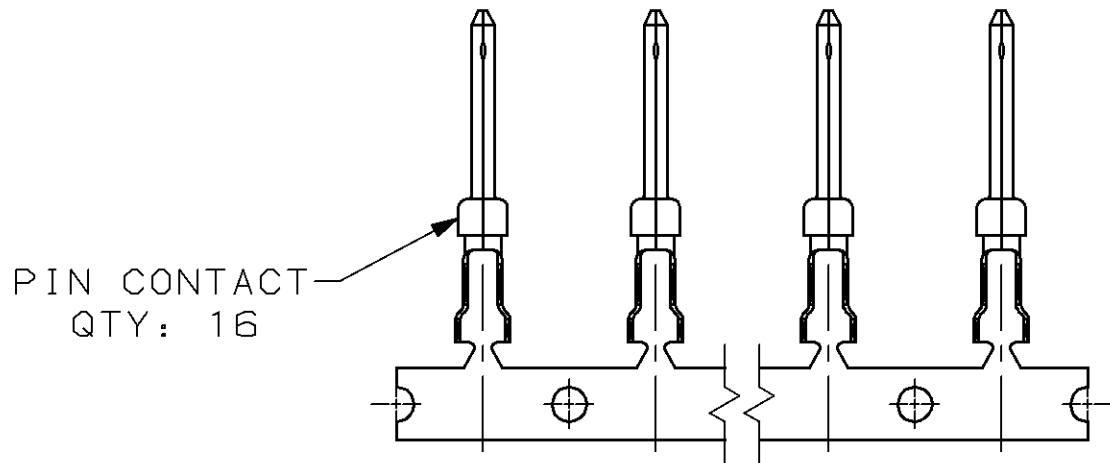


LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
					0	RELEASED PER NPR 2503	1-4-90	-
					A	REV PER EC 0020-117-93	03/17/93	SB
					B	REV PER EC 0020-84-93	06/07/93	SB
					C	REV PER EC 0020-309-95	05/04/95	JS
					D	REV PER EC 0020-881-95	25 AUG 95	JS
					E	REV PER EC 0640-120-98	01 MAY 98	JK



- CONTACTS ACCEPT 24-20 AWG RANGE.
- NYLON, GLASS FILLED, UL 94V-0 RATED, BLACK.
- PVC, UL 94V-0 RATED, BLACK.
- BRASS.
- CARBON STEEL.
- CABLE CLAMPS: ZINC; SCREWS & NUTS: CARBON STEEL.
- GOLD PLATING PER MIL-G-45204; NICKEL PLATING PER QQ-N-290; TIN PLATING PER MIL-T-10727; COPPER PLATING PER MIL-C-14550; ZINC PLATING PER ASTM B633, TYPE III, CLASS SC1, CLEAR CHROMATE.
- GOLD FLASH FOR A LENGTH OF 3.81[.150] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD ON OPPOSITE END FOR A LENGTH OF 4.06 [1.60] MIN FROM END OF INSULATION BARREL, BOTH OVER 0.76μm[.000030] MIN NICKEL ON ENTIRE CONTACT.
- 5.08μm[.000200] MIN TIN OVER 1.27μm[.000050] MIN COPPER.
- MOUNTING SCREWS & NUTS: 3.81μm[.000150] MIN ZINC; FILISTER HEAD SCREWS: ZINC.

				749805-2			
				PART NO			
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± - MATERIAL INSERTS:  GROMMETS:  CONTACTS:  SHELLS:  HARDWARE:  FINISH  CONTACTS:  SHELLS:  HARDWARE: 		DR 1-5-90 W.G.LENKER		 AMP INCORPORATED Harrisburg, Pa. 17105 NAME PLUG KIT, UNASSEMBLED, SIZE 2, 15 POSITION, METAL SHELL, AMPLIMITE® HDP-20			
		CHK 6-4-90 R.STONE					
		APPD 6-5-90 B.TAYLOR					
		APPD 6-6-90 J.ASSINI					
		PRODUCT SPEC 108-40011					
APPLICATION SPEC 114-40003		SIZE D	CAGE CODE 00779	DRAWING NO 749805-2			
WEIGHT _		SCALE 3:1			SHEET 1 OF 1		