



NOTES:

HEADER ASSY
PLASTIC: HOUSING - LCP UL94V-0 BLACK - ABOVE PCB
PIN: PHOSPHOR BRONZE

GUIDE MECHANISM ASSY
PLASTIC: GUIDE — POLYPHTHARAMID UL94V—0 BLACK
COVER PLATE: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2 FINISH — PIN
UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.1um GOLD OVER
0.5um Pd—Ni
SOLDER TAIL(TIN LEAD OPTION): 2.5um Sn—Pb
SOLDER TAIL(LEAD FREE OPTION): 2.5um PURE TIN

③ DIM "L" 4.25±.1 3.5±.1 5.0±.1 OTHERS 36,67 1,17,34,35,51,68

4 RECOMMENDED HOLD DOWN — 2mm SCREWS 95121 AND 2mm NUTS 92869.
SEE FOR CHARTED INFORMATION.
RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in—lbs. (1.2—1.7 cm—kgs).

5 SEE TA-1052 FOR PCB LAYOUT.

MATING CONNECTOR: 91931-31169. MUST BE PURCHASED SEPARATELY.

7 IF LEAD FREE P.N.THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.

8 IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008

9 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

A1	41.91 A34
1.27	**************************************
2.7 — — — — — — — — — — — — — — — — — — —	A68

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Α	V6109	3	RHG	8/16	5/96	linea	- [	.XX±.			.XX±.13			title									
В	V6170	4	RHG	6/18	3/97	1								1	EJf	ECT	ЭR	HΕ	4DE	R A	ASSE	ЕМВ	LY
С	V8026	0	RHG	2/17	7/98	angle	s	0° ±2°				7	ナマ	7	68 POS. SMT TYPE						PΕ	123	
D	102100		CGC	11/1	1/16/99 dr		F	R.GRAPE 8/16			6/96	ММ		produ	ıct faı	mily		MCS	3		code	;	
E			TFG	9/19/01		engr	D	D.BRANN		8/16/96					size dwg no							-	
F	V05-0302		W B	04/2	04/21/05 C		D	D.BRANN		8/16/96				ا ۸ ۸	4 72325				sheet				
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PDM: Rev:G

status:Release52 6 Printed: Feb. 06, 2008

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