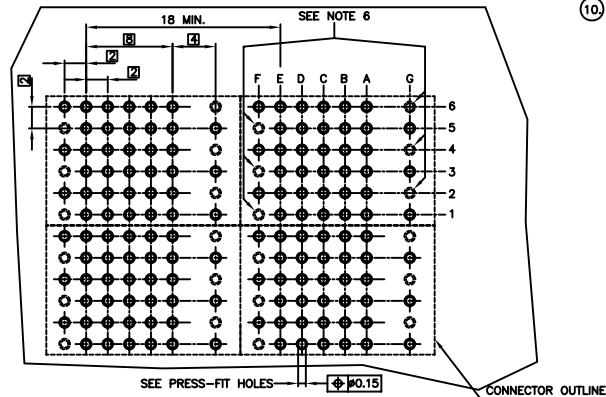
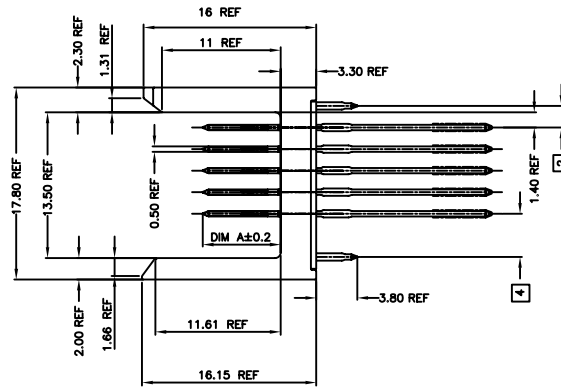
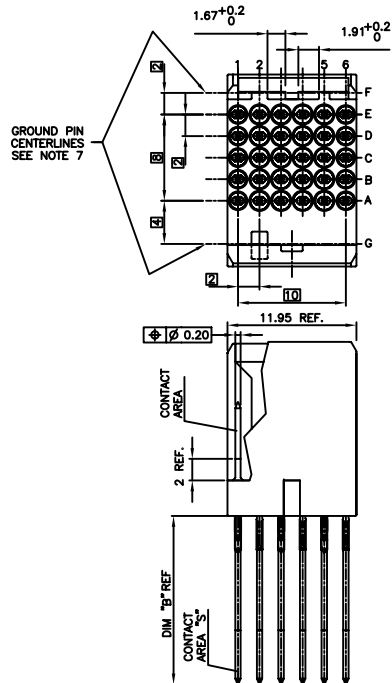


PRODUCT NUMBER
 72018-XYF
 72018-XYLF

 REQUIRED PC BOARD LAYOUT
 COMPONENT SIDE
 SEE PRINT 58351 FOR
 ADDITIONAL PCB INFORMATION

PLATING IN CONTACT AREA	
DASH NUMBER	PERFORMANCE LEVEL
-1YY	TELCORDIA CO
-2YY	TELECOM CLASS
-3YY	IEC CLASS 1
-5YY	TELCORDIA UE
-9YY	0.762m GXT
-1YLF	TELCORDIA CO
-2YLF	TELECOM CLASS
-3YLF	IEC CLASS 1
-5YLF	TELCORDIA UE
-9YLF	0.762m GXT

NOTES:

- FOR DIM "A", AND "B" SEE SHEET 2
- BODY MAT'L: ZINC ALLOY
- PIN MAT'L: PHOSPHOR BRONZE.
- CONTACT AREA "S" ONLY FOR REAR PLUG-UP.
- PLATING ON PRESSFIT AREA: -XYF IS SnPb
-XYLF IS Sn (LEAD FREE)
- THESE HOLES ARE NEEDED WHEN USING AN EE SHROUD, I.e., 70438-111.
- GROUND PINS IN POSITIONS F2, F4, F6, G1, G3, AND G5.
- DIM "A" AFTER ASSEMBLY TO BOARDS.
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
THESE PRODUCTS WILL NOT WITHSTAND WAVE SOLDER OR REFLOW OPERATIONS.
- FOR LEAD FREE PART NUMBERS, ADD AN 'LF' SUFFIX. EXAMPLE: 72018-X11LF.

mat'l. code				surface	tolerance	projection	product family
SEE NOTES				ASME Y14.5	ASME Y14.5		METRAL (tm)
ltr	ec'n no	dr	date		tolerances unless otherwise specified		title
H	V03-1127	HTB	2003-20-27	angles	X ±3	MM	5 ROW P.F. EE HDR.
J	V04-0609	TAB	2004-07-08		XX ±13		ASSY.-12MM-SEL. LOAD
K	V05-0575	DAI	2005-08-08	0° ±2'	XXX ±051	scale 1:1	dwg no
L	V06-0606	JRV	2006-06-21	dr	S. STONER 1996-08-12		sheet 1 of 2
				engr	R. DOUTRICH 1996-08-12		size
				chr	S. STONER 1996-08-12		72018
				appd	S. STONER 1996-08-12		A4
sheet	revision	L	L				type
index	sheet	1	2				CUSTOMER Drawing

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X01	E 03 03 01 02 02 02
	D 03 03 01 02 02 02
NOTE 10	C 03 03 01 02 02 02
LEAD FREE OPTION	B 03 03 01 02 02 02
	A 03 03 01 02 02 02

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X02	E 01 01 01 01 03 04
	D 01 01 01 01 03 04
NOTE 10	C 01 01 01 01 03 04
LEAD FREE OPTION	B 01 01 01 01 03 04
	A 01 01 01 01 03 04

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X03	E 04 03 03 01 01 01
	D 04 03 03 01 01 01
NOTE 10	C 04 03 03 01 01 01
LEAD FREE OPTION	B 04 03 03 01 01 01
	A 04 03 03 01 01 01

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X04	E 02 19 02 02 02 02
	D 02 02 19 02 02 01
NOTE 10	C 02 19 02 02 02 19
LEAD FREE OPTION	B 02 02 19 02 02 01
	A 02 19 02 02 02 19

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X05	E 03 03 03 03 03 03
	D 03 03 03 03 03 03
NOTE 10	C 01 03 03 03 03 03
LEAD FREE OPTION	B 03 03 03 03 03 03
	A 03 03 03 03 03 03

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X06	E 03 03 03 03 03 03
	D 03 03 03 01 03 03
NOTE 10	C 03 03 03 03 03 03
LEAD FREE OPTION	B 03 03 03 03 03 03
	A 03 03 03 03 03 03

METRAL P/N	CONTACT CODE
	ROW 1 2 3 4 5 6
72018-X07	E 03 19 03 03 03 03
	D 03 19 03 03 03 03
NOTE 10	C 03 19 03 03 03 03
LEAD FREE OPTION	B 03 19 03 03 03 03
	A 03 19 03 03 03 03

KEY *		
CODE	DIMENSIONS	
	DIM "A"	DIM "B"
01	5.00	4.30
02	5.75	4.30
03	6.50	4.30
04	7.25	4.30
19	8.00	4.30

* AFTER INSERTION INTO
CIRCUIT BOARD WITH
QUALIFIED TOOLING

mat'l. code SEE NOTES				surface ASME Y14.5	tolerance ASME Y14.5	projection 	product family METRAL (tm)
ltr	ecn no	dr	date	tolerances unless otherwise specified		MM 	title 5 ROW P.F. EE HDR. ASSY.-12MM-SEL. LOAD
L				angles	X ±3 XX ±13 XXX ±051		
				dr	S. STONER 1996-08-12	scale 1:1 	dwg no 72018
				engr	R. DOUTRICH 1996-08-12		
				chr	S. STONER 1996-08-12	type CUSTOMER Drawing	size A4
				appd	S. STONER 1996-08-12		
sheet index	revision sheet						