
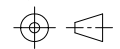



mat'l. code NOTE 1 & 2				tolerances unless otherwise specified		CUSTOMER COPY	A FCI www.fciconnect.com		
ltr	ecn no	dr	date	linear	.XX ±.01/.X±.3		projection	title	code
A	V50957	MDF	8/1/95		.XXX ±.005/.XX±.13			MODIFIED SLOTTED HEADER VERTICAL, 2 X 18 W/RET.	
B	V51295	MDF	1/10/96		.XXXX ±.0020/.XXX±.051			product family HEADERS	sheet
C	C90012	EPK	3/18/99	angles	0° ±2°			size dwg no	1 of 2
D	M05-0204	ERE	10/26/05	dr	M. FETROW 8/1/95				
				enr	L. FYE 8/1/95				
				chr	L. FYE 8/1/95				
				appd	L. FYE 8/1/95				
sheet	revision	D	D						
index	sheet	1	2						

PRODUCT NUMBER	SIZE	TAIL LENGTH	OVERALL LENGTH	LEAD FREE OPTION
71230-001	2 X 18	.122/3.10	2.18/55.3	NOTE 8

NOTES:

- ① MOLDING MATERIAL: HI-TEMP RESIN PER UL 94V-0
COLOR: BLACK
- ② TERMINAL MATERIAL: 3/4 HARD PHOS BRONZE ALLOY
3. PLATING: 30u"/0.76u GXT.
4. PIN RETENTION TO BE 3 LBS/1.36 KG MIN PER PIN
IN EITHER DIRECTION.
5. RETENTION FEATURES ARE LOCATED ON THE TWO MOST
CENTRAL PAIRS FOR SIZES 2 X 24 AND BELOW. FOR SIZES
2 X 25 AND ABOVE, TWO PAIR ON BOTH ENDS, 2ND AND 3RD
COLUMNS, ARE RETENTIVE.
6. MAKE FROM PART NUMBER 71228.
7. PACKAGE PER BUS-14-093-2.
- ⑧ ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- ⑨ THESE PRODUCTS MEET EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
10. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM
THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE
AVAILABLE.
- ⑪ PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

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ltr	ecn no	dr	date	linear	.XX ±.01/.X±.3	projection 		title	
D					.XXX ±.005/.XX±.13			MODIFIED SLOTTED HEADER VERTICAL, 2 X 18 W/RET.	
					.XXXX ±.0020/.XXX±.051		product family HEADERS		
				angles	0° ±2°		size dwg no		
				dr	M. FETROW 8/1/95	scale 1.5:1	A		
				engr	L. FYE 8/1/95		71230		
				chr	L. FYE 8/1/95				
				appd	L. FYE 8/1/95				
sheet index	revision sheet								

cage code
22526