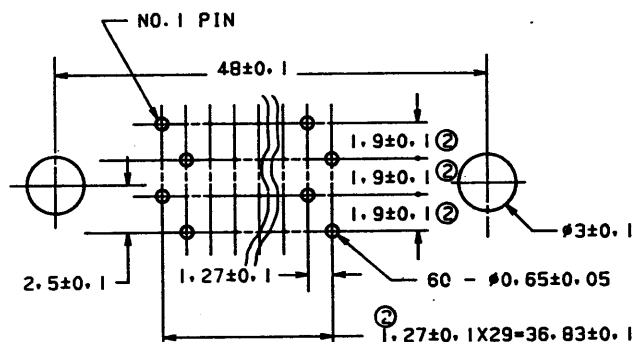


1

TITLE				
IC CARD CONNECTOR 60 POS. CAP ASS'Y(R/A)				
SCALE	SIZE	DWG NO	CAD	CUST
5-1-80		69140	SHEET	1 OF 2

REVISIONS			
REV	DESCRIPTION	BY	DATE
	SEE 1 OF 2		



**RECOMMENDED MOUNTING DIMENSION (TOP VIEW)**

**NOTES:**

①. MATERIAL AND FINISH:

## PIN

MATERIAL - PHOS. BRO.  
FINISH - ALL OVER Ni UNDERPLATING 0.5μ THK MIN.  
CONTACT AREA - A. PLATING (THK. SEE TABLE),  
OVER P-1 PLATING 0.5μ THK MIN.  
SOLDER TAIL - SP-1(9/1) PLATING 3.8μ THK MIN.



SOLDER TAIL - SnPb(9/1)PLATING 3.8 $\mu$ m THK MIN.

CAR. HOUSING(B/A)

## CAP HOUSING(R/A)

**MATERIAL** - 66 NYLON GLASS 25% FILLED, UL94V-0.

- ②. TO BE NONCUMULATIVE TOLERANCE.  
③. PIN RETENTION FORCE 0.5K<sub>g</sub>/PIN MIN.  
④. TO BE SYMMETRY WITHIN  $\pm 0.1$  ABOUT DATUM B.  
⑤. TO BE SYMMETRY WITHIN  $\pm 0.1$  ABOUT DATUM C.  
⑥. TO BE SYMMETRY WITHIN  $\pm 0.3$  ABOUT DATUM D.

SHEET INDEX		ISSUE																			CUSTOMER COPY		<h1>DuPont Electronics</h1> 	
		SH NO	1																			CODE IDENT 22526		
LEVELS			DO NOT SCALE DRAWING			TOLERANCE UNLESS OTHERWISE NOTED MM/ <del>INCH</del> ±0.3			MATL		DR M. KITAMURA		DATE 09/21/87		TITLE IC CARD CONNECTOR 60 POS. CAP ASS'Y/R/AI									
									SEE NOTE ①		CHK <i>H. S. Kimura</i>		10/2/87											
			THIRD ANGLE PROJECTION 			LINEAR <del>0.0000-0.2517-0.0000-0.0000</del> <del>0.0000-0.137-0.0000-0.0000</del> <del>0.0000-0.0517-0.0000-0.0000</del>			FINISH		ENGR <i>H. S. Kimura</i>		10/3/87		SCALE SIZE DWG NO 5-1 C 69740									
									SEE NOTE ①		APPD <i>H. S. Kimura</i>		10/5/87											
TABULATION SHEETS REQUIRED		YES	NO		MM <del>INCH</del>			ANGLES ±2.0° ±5°			PDM: <i>Chun-De</i>		10/5/87		SHEET 2 OF 2									