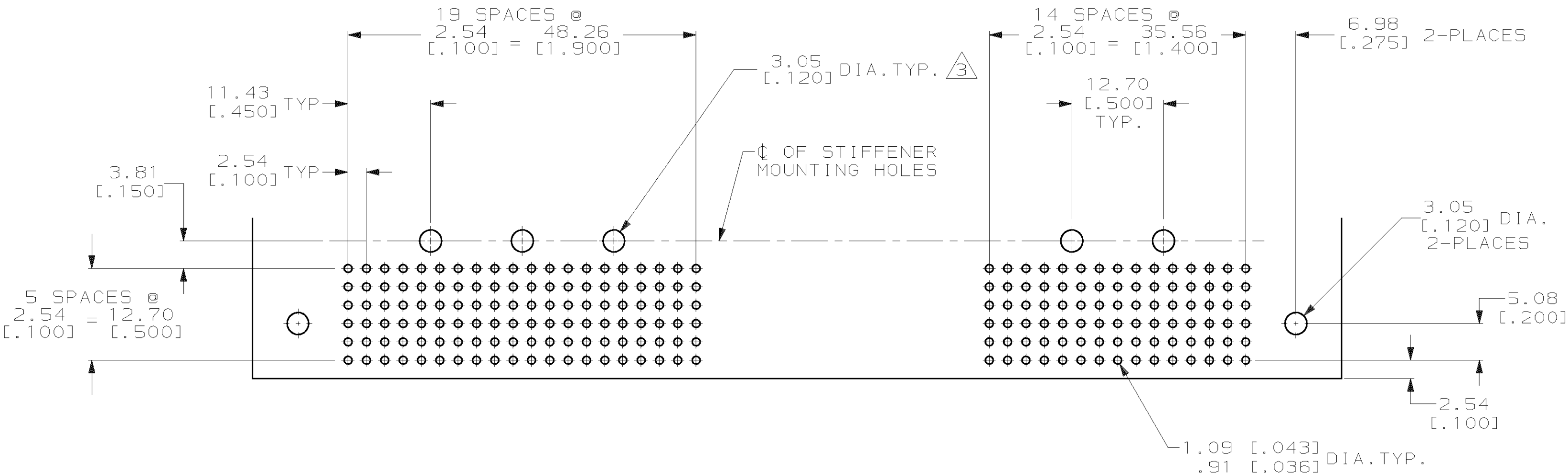
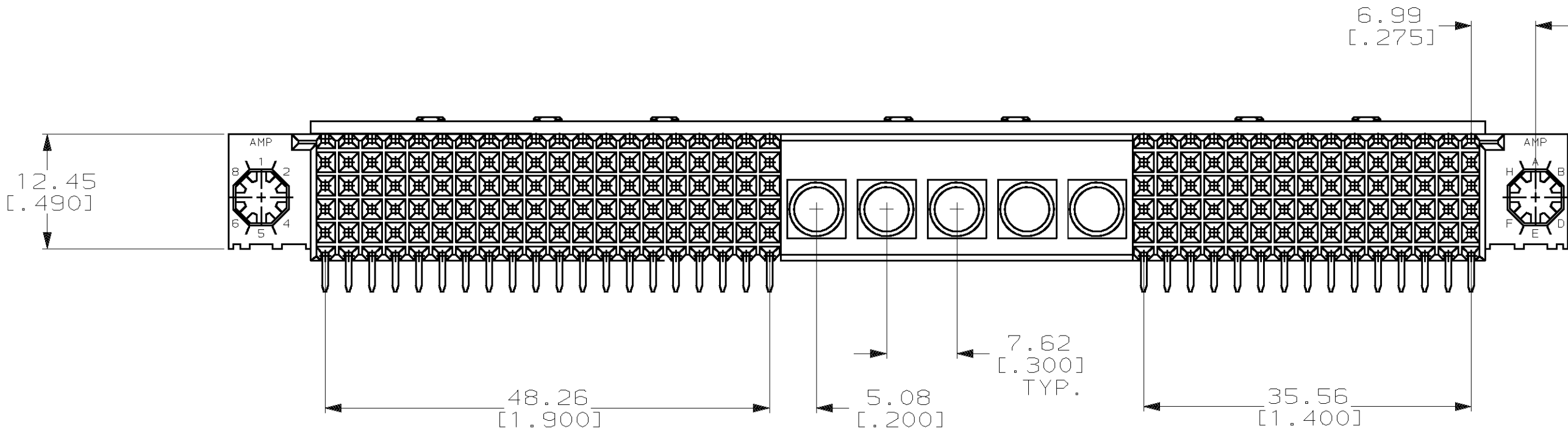
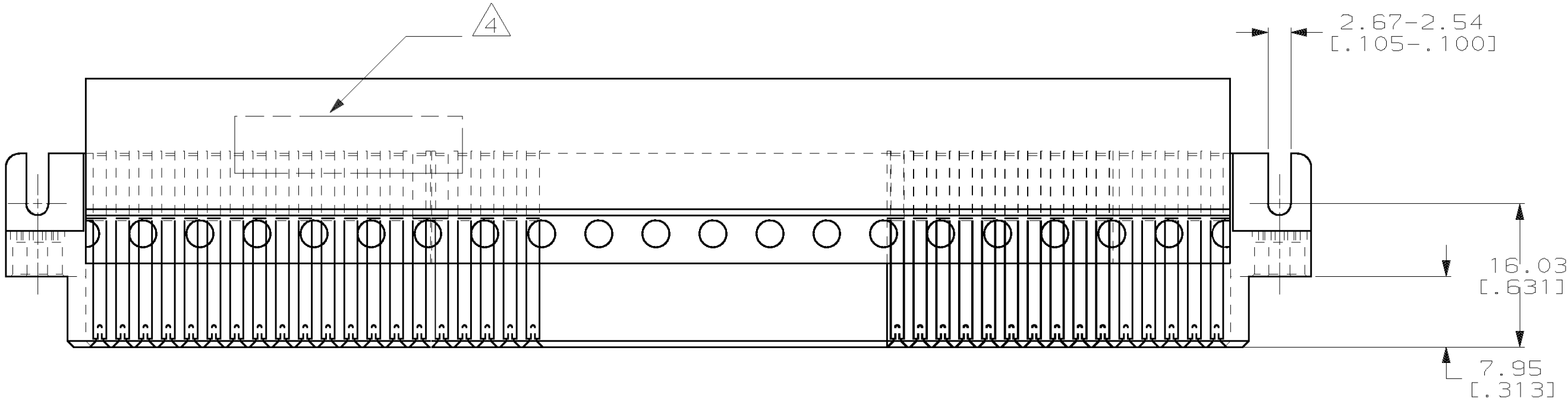
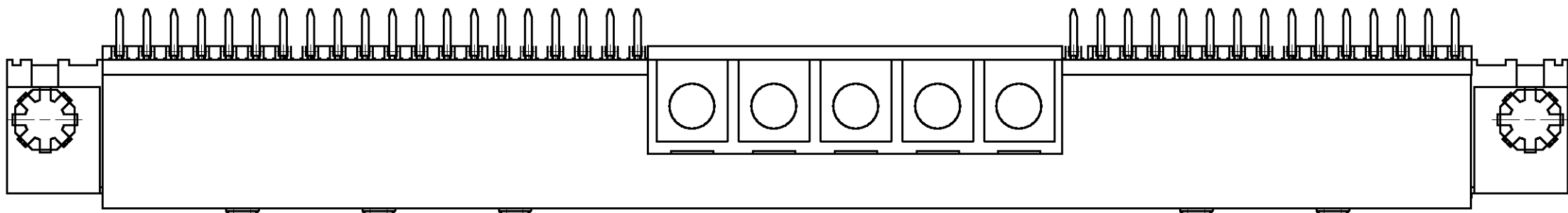
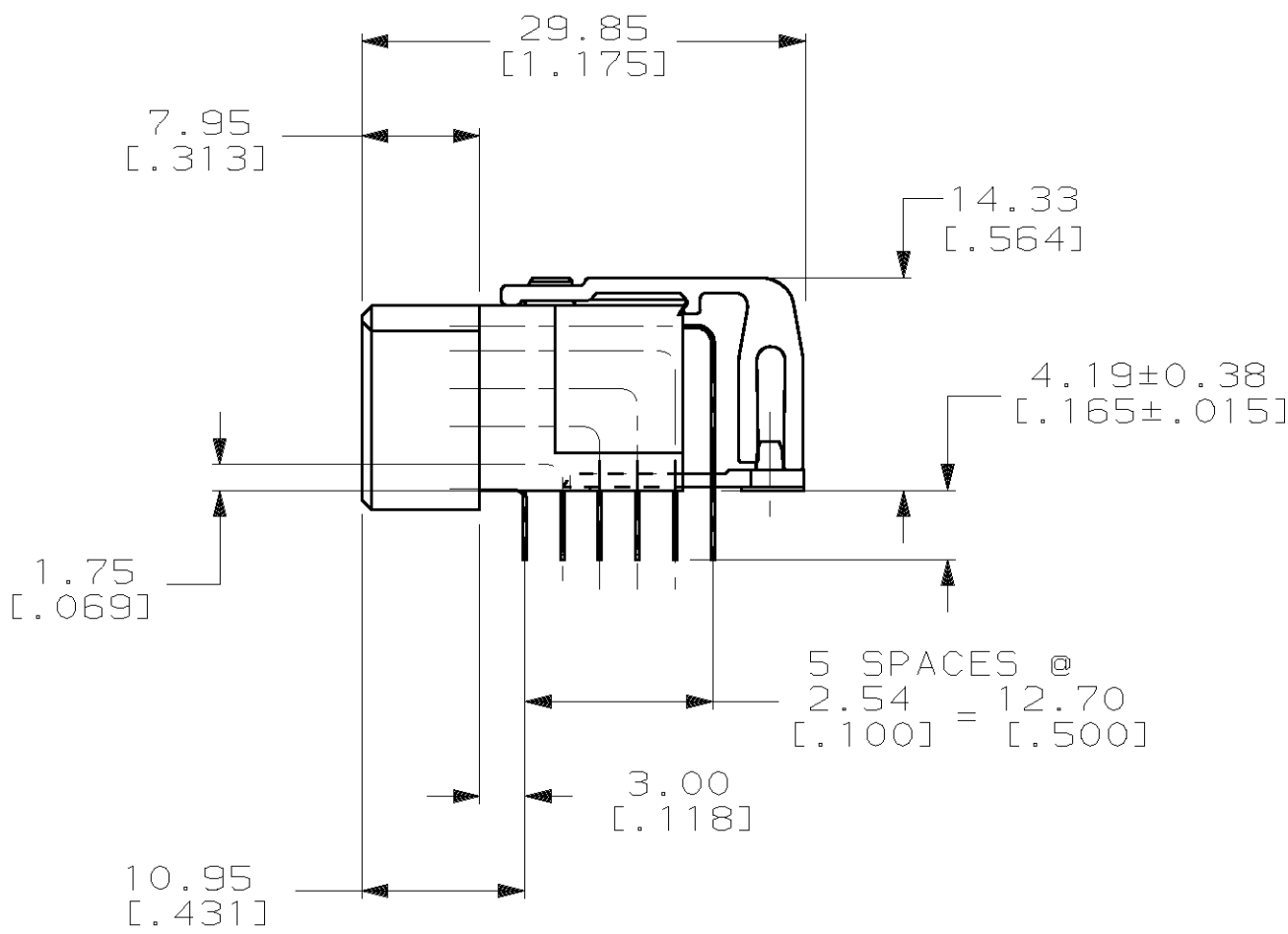


LOC	DIST	REVISIONS				DATE	APPD
		P	F	ZONE	LTR		
AD	25				O	DRAWN	
					A	REV.PER ECN.0010-0888-93	06/28/91
					B	ECN. 0010-0520-94 TH	7/16/93
					C	ECN. 0010-1811-94 SH	4/12/94
					D	PER EC 1687-95 T.S.	6-12-95
					E	REV PER EC 001B-0015-01	3-25-96
							25 JAN 01
							WM

- 1 MATERIAL: HOUSING-GLASS FILLED POLYESTER,COLOR-BLACK
CONTACT- COPPER ALLOY
STIFFENER ALUMINUM
- 2 FINISH: .000050 MIN THICK NICKEL UNDERPLATE ALL OVER, WITH
.000030 MIN.GOLD ON MATING AREA, TIN-LEAD ON TAILS
- 3 RECOMMENDED MOUNTING SCREW IS A BINDING HEAD
#2 THREAD FORMING TYPE AB THREADS; STAINLESS
STEEL. MAXIMUM SPACING OF 38.10 [1.500] INCHES.
- 4 AMP, AMP PART NUMBER AND DATE CODE MARKED IN THIS APPROXIMATE AREA.



RECOMMENDED PC BOARD LAYOUT



646158-1 IS AS SHOWN

PART NO					
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON: 2 PLC DEC ± 3 PLC DEC ± ANGLES ±		DR 06/28/91 T. CLARK CHK 8/4/93 N.F.SCHRÖLL APPD 8/4/93 N.F.SCHRÖLL APPD 8/4/93 N.F.SCHRÖLL PRODUCT SPEC -		AMP AMP Incorporated Harrisburg, PA 17105-3608	
MATERIAL 1		RECEPTACLE ASSEMBLY, MODULAR, TBC PLUS, WITH COAX/POWER PORTS		DRAWING NO 646158	
FINISH 2		APPLICATION SPEC -		SIZE D	CAGE CODE 00779
		WEIGHT -		SCALE -	SHEET 1 OF 1