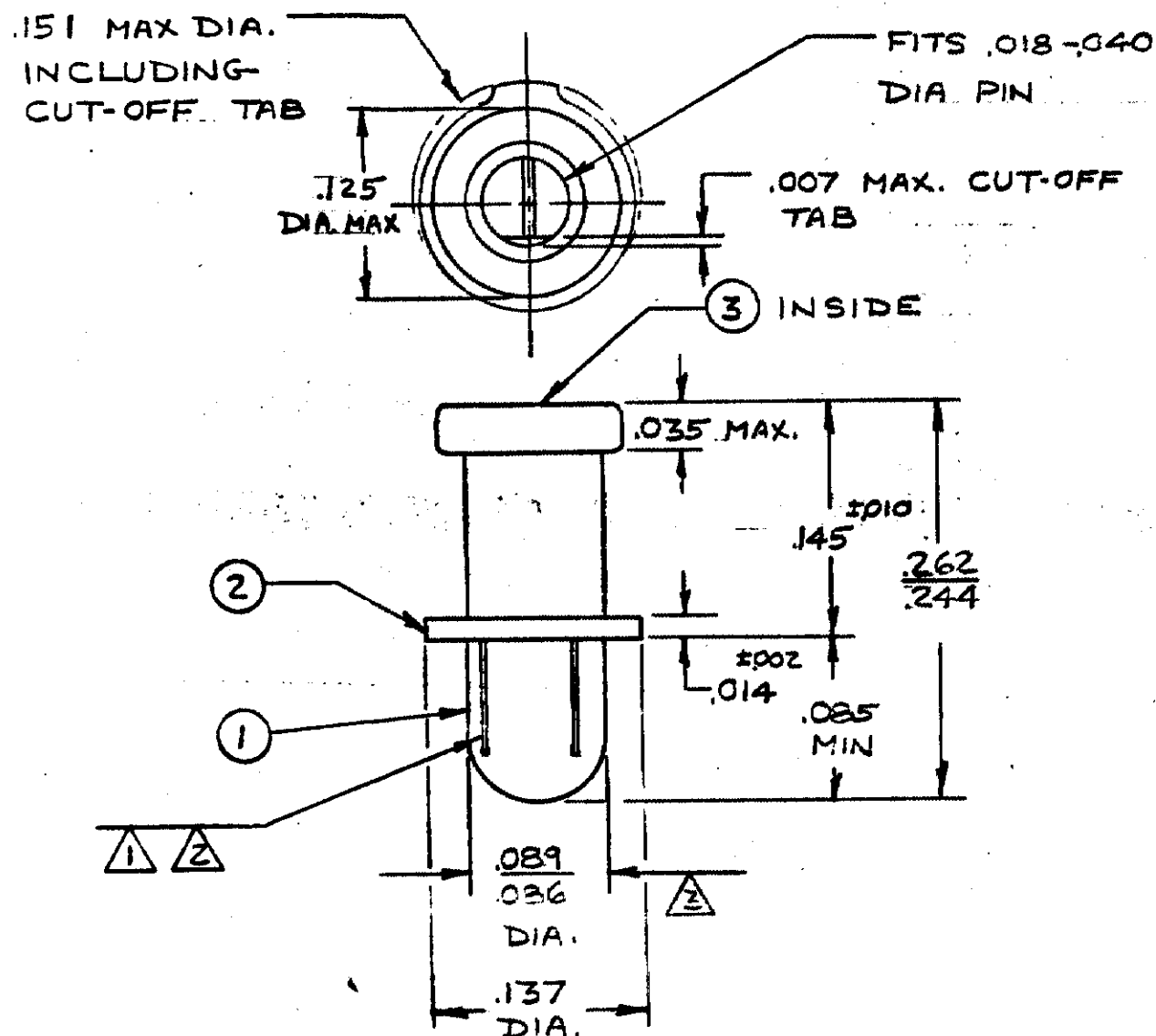


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REVISIONS					
#	#	ZONE	LTR	DESCRIPTION	DATE APPROVED
✓	1		O	REL NEW DWG. M-4605	12-1-80 JH.
✓	2		A	REVISED M-5182	12-1-80 JH.
✓	3		B	REVISED M-5127	12-1-80 JH.
✓	4		C	NOTE 1 REMOVED HOLE DIA. FOR MACH M-7344	12-1-80 JH.
✓	5		D	REV. PER AG-625	5-13-81 JH.
✓	6		E	REV. PER AG-1047 LOC TO CY	2-2-87 JH.
✓	7		E	REV PER AG-5173 LOC TO AG	4-11-88 JH.



- 1. 4 BARE LINES, 90° APART ON BOTTOM OUTSIDE OF CUP.
- 2. MIN DIA ACROSS BARE METAL TO BE .083.
- 3. FITS INTO #43 DR. HOLE FOR HAND INSERTION
- 4. .145 MIN INSERTION DEPTH FOR RELIABLE CONTACT OF COMPONENT LEAD.

5. AFTER SIZING WITH PIN "A", SAME PART MEETS EXTRACTION FORCE WITH PIN "B".

PIN A	MAX. EXTRACTION FORCE	PIN B	MIN. EXTRACTION FORCE
DIA. HOLE CLIP		DIA. HOLE CLIP	
.032	37	.032	10
.032	37	.032	10
.040	48	.032	10

640593-1	RECEPTACLE	BE CU, TIN PL.	3
	SPACER	BRASS, TIN-LEAD	2
	CUP	COPPER, TIN-LEAD	1
ASSY No.	DESCRIPTION	MATERIAL & FINISH	ITEM NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .005 ANGLES ± .5°		CONTRACT NO.	
MATERIAL		DR. <i>DESIGNED</i>	
FINISH		CHK. <i>DESIGNED</i>	
APPD.		NAME	
DSGN APPD.		SIZE	
OTHER APPD.		CODE IDENT NO	
		DRAWING NO	
		SCALE	
		SHEET	

CUSTOMER DRAWING