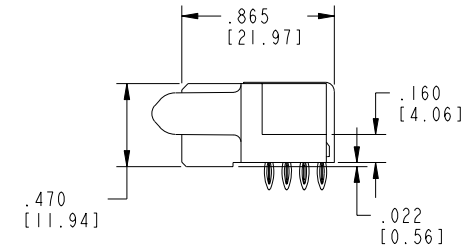
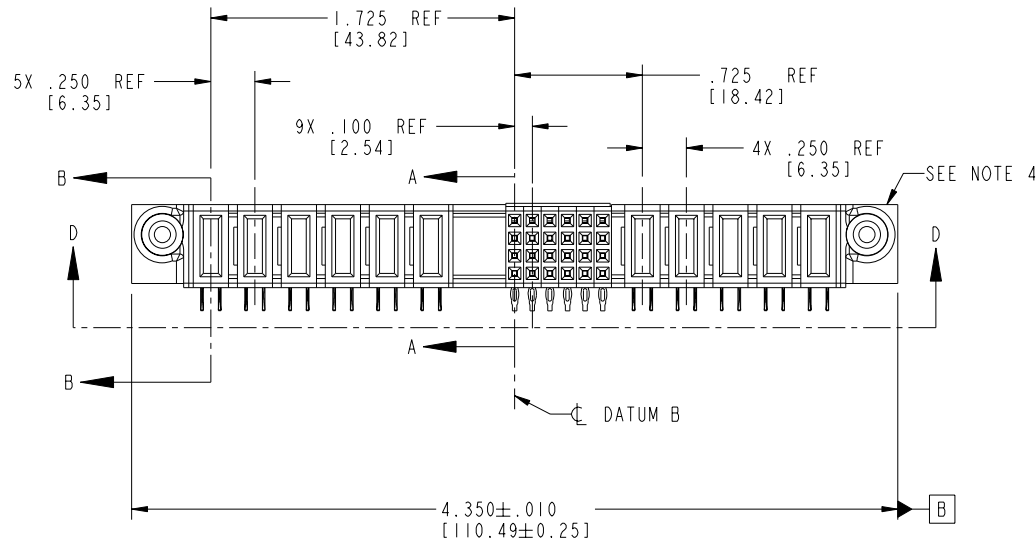
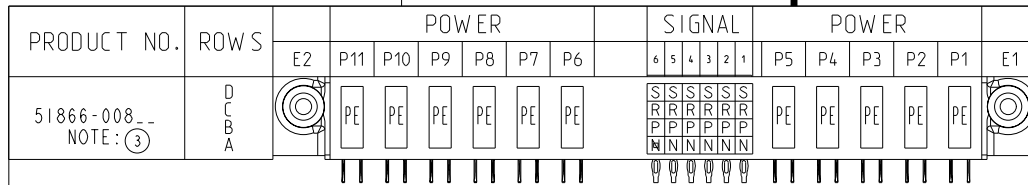


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CODE	DIM "M" MATING LENGTH	CONTACT TYPE
N	N/A [N/A]	SIGNAL
P	N/A [N/A]	SIGNAL
R	N/A [N/A]	SIGNAL
S	N/A [N/A]	SIGNAL
PE	.042 [1.07]	POWER

mat'l code SEE NOTE 2				tolerances unless otherwise specified		CUSTOMER		A FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY		projection	
A	V12545	JWS	11/29/01	linear	.XXX±.005/0.XX±0.13			title 5P + 24S + 1M + 6P R/A PRESS FIT RECEPT.	
B	DG05-0232	SJ	07/20/05	linear	.XXX±.0020/0.XX±0.051				
				angles	0°±2°	INCH/MM scale 1:1		product family PwrBlade	
				dr	J. SHAFFER 11/29/01			code 213	
				enrg	J. ALLISON 11/29/01			size dwg no	
				chr	J. ALLISON 11/29/01			A 51866-008	
				appd	J. ALLISON 11/29/01			sheet 1 of 4	
sheet index	revision sheet	B 1	B 2	B 3	B 4				

cage code 22526

Pro/E

PDM: Rev:B

STATUS: Released

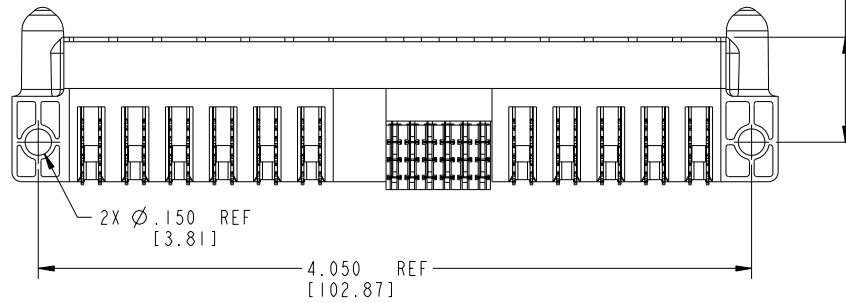
Printed: Aug 14, 2007

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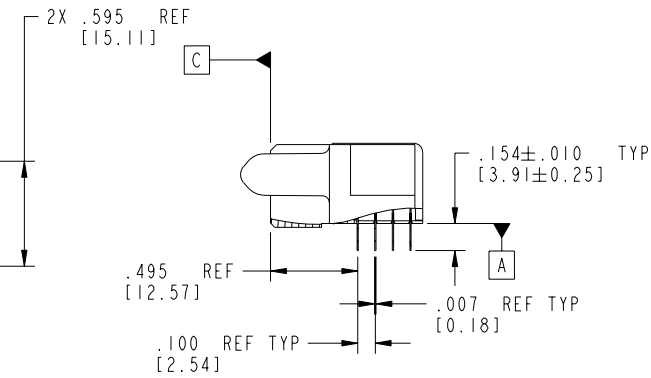
FCI

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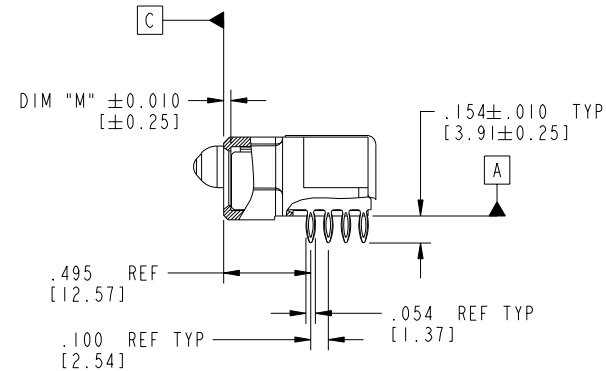
PRODUCT NUMBER
51866-008_-
NOTE: (3)



VIEW D-D



SECTION A-A



SECTION B-B

mat'l code SEE NOTE 2				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	XX±.01/0.X±0.3	COPY		title 5P + 24S + 1M + 6P	
B				linear	.XXX±.005/0.XX±0.13	projection		R/A PRESS FIT RECEPT.	
				angles	.XXX±.0020/0.XXX±0.051			product family PwrBlade	
				dr	J. SHAFFER 11/29/01	INCH/MM		code 213	
				enr	J. ALLISON 11/29/01	size		sheet 2 of 4	
				chr	J. ALLISON 11/29/01	scale		A 51866-008	
				appd	J. ALLISON 11/29/01	1:1			
sheet index	revision sheet							cage code 22526	4

Pro/E

PDM: Rev:B

STATUS: Released

Printed: Aug 14, 2007

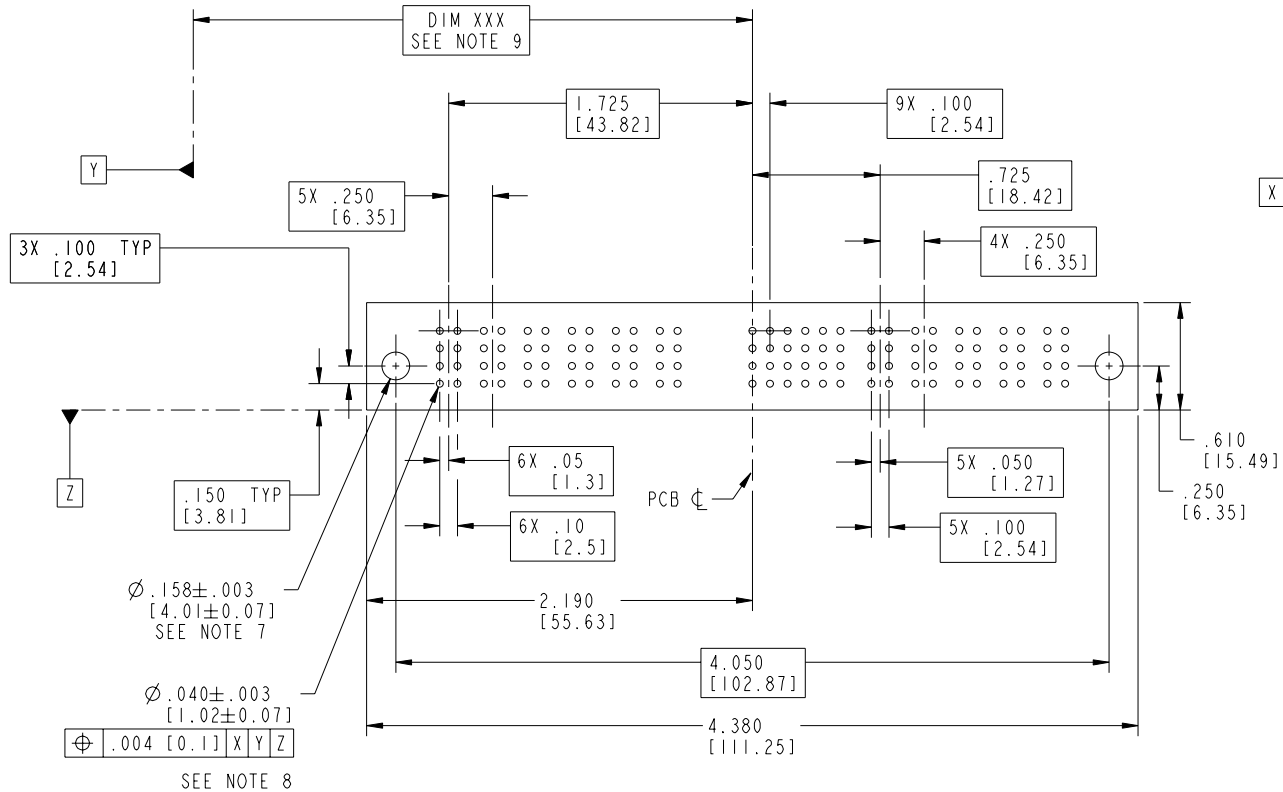
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PRODUCT NUMBER

51866-008_-
NOTE: ③



mat'l code				SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		A FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear		.XX±.01/0.X±0.3		COPY		title	
B				linear		.XXX±.005/0.XX±0.13		projection		5P + 24S + 1M + 6P	
				angles		.XXX±.0020/0.XXX±0.051		INCH/MM		R/A PRESS FIT RECEPT.	
				dr		J. SHAFFER 11/29/01		scale		product family	
				enr		J. ALLISON 11/29/01		1:1		PwrBlade	
				chr		J. ALLISON 11/29/01				code	
				appd		J. ALLISON 11/29/01				213	
sheet index		revision sheet								sheet	
										3 of 4	
										cage code	
										22526	
										4	

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B

PRODUCT NUMBER

51866-008_-
NOTE: ③

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH
ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTORS NOTES:

② HOUSING MATERIAL: UL 94 V-0 GLASS FILLED
HIGH TEMP THERMO PLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY

③ PLATING:

51866-008 Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

51866-008LF Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

PART NUMBER 51866-008LF MEETS EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A CIRCUIT BOARD.

④ "MANUFACTURER" NAME, P/N, AND DATE CODE TO APPEAR ON
THIS SURFACE.

⑤ PRODUCT SPECIFICATION GS-12-149.

PCB - NOTES:

⑥ ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.

7. HOLD DOWN THROUGH HOLES ARE UNPLATED.

8. $\varnothing.0453 \pm 0.0010$ [1.151 $\pm$ 0.025] DRILLED HOLES PLATED WITH
0.0003 [0.008] MIN SnPb OVER .001 [0.03]
TO .003 [0.08] Cu PLATING TO ACHIEVE
 $\varnothing.040 \pm .003$ [1.02 $\pm$.07] HOLE.

9. "DIM XXX" TO BE DETERMINED BY THE CUSTOMER.

10. USE FCI CAM TOOL 430140-XXX TO APPLY
CONNECTOR TO PCB.

mat'l code				SEE NOTE 2				tolerances unless otherwise specified				CUSTOMER				A FCI www.fciconnect.com			
ltr		ecn no.		dr		date		linear		.XX+ .01/0.X+0.3		projection		COPY		title		5P + 24S + 1M + 6P	
B										.XXX+ .005/0.XX+0.13						R/A PRESS FIT RECEPT.			
								angles		0° ± 2°									
								dr		J. SHAFFER 11/29/01		INCH/MM		product family		PwrBlade		code	
								enrg		J. ALLISON 11/29/01		scale		size		dwg no		213	
								chr		J. ALLISON 11/29/01		1:1		A		51866-008		sheet	
								appd		J. ALLISON 11/29/01								4 of 4	
sheet index		revision		sheet															

cage code 22526

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