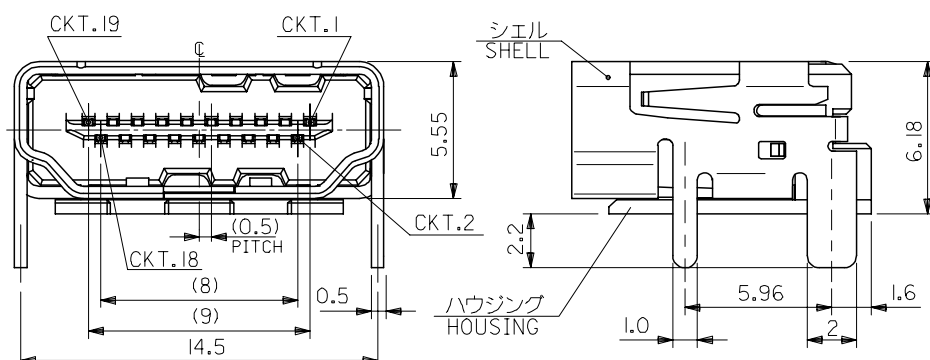
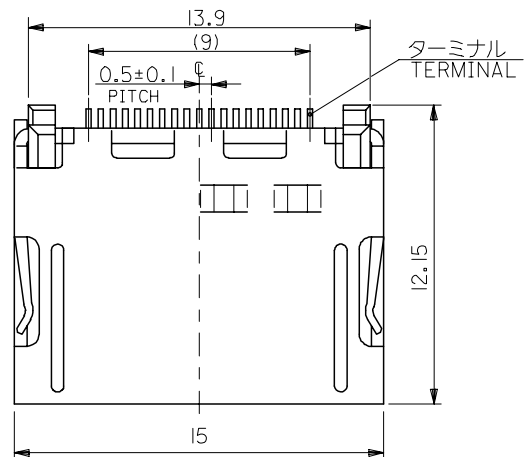


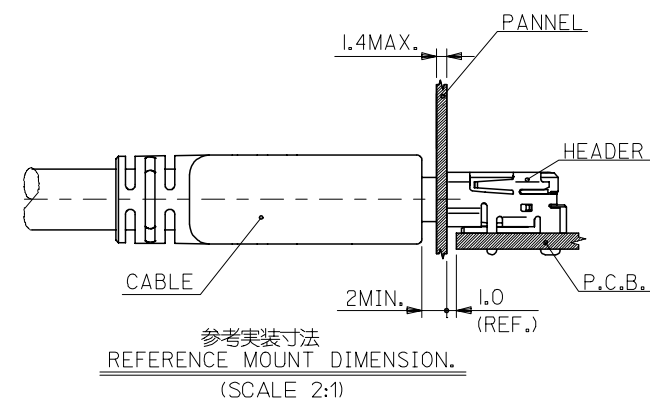
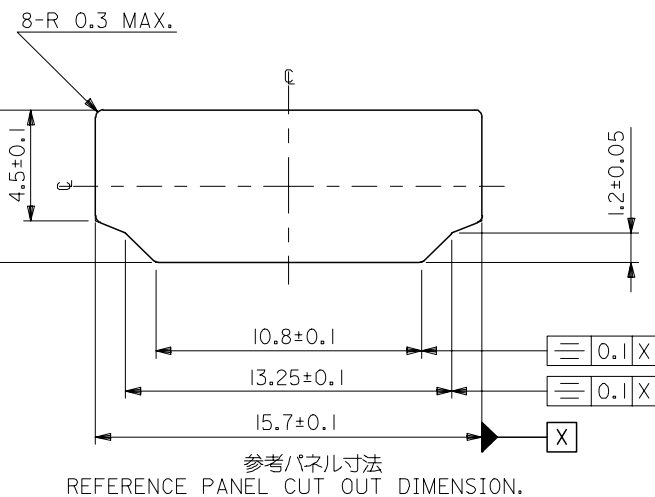


注記
NOTE

- 材質
MATERIAL
ハウジング: ガラス入り耐熱樹脂
HOUSING: GLASS FILLED HEAT-RESISTED RESIN, UL94V-0
ターミナル: 銅合金
TERMINAL: COPPER ALLOY
シエル: 銅合金
SHELL: COPPER ALLOY
- めっき仕様
PLATING
ターミナル: <接点部> 金めっき 0.76マイクロメートル以上
TERMINAL <CONTACT AREA> GOLD(AU) 0.76 MICROMETER MINIMUM.
<半田付け部> 錫めっき 1.0マイクロメートル以上
<SOLDER TAIL AREA> TIN(SN) 1.0 MICROMETER MINIMUM.
<下地> ニッケルめっき 2マイクロメートル以上
<UNDER-PLATING> NICKEL(NI) 2 MICROMETER MINIMUM.
シエル: 錫めっき 1.0マイクロメートル以上
SHELL TIN(SN) 1.0 MICROMETER MINIMUM.
下地: ニッケルめっき 1.27マイクロメートル以上
UNDER-PLATING NICKEL (NI) 1.27 MICROMETER MINIMUM.
- テール部の平坦度: 0.1 MAXIMUM.
COPLANALITY OF TAIL: 0.1 MAXIMUM.

500254-1927	I9
EMBOSS PACKAGING	CURCUIITS
MATERIAL NO.	

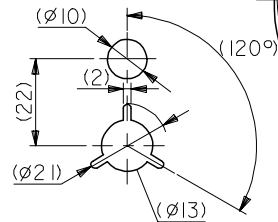
REVISED EC NO: J2006-0032 DRAWN:WABEJ CHKD:K.TOYODA APPR:NIKI TA	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	MATERIAL NO.		THIRD ANGLE PROJECTION
				MM ONLY		5:1	METRIC	◎ ◻		
		10 UNDER	±0.2	DRAWN BY K.TOYODA	DATE '04/03/26	TITLE HDMI RIGHT ANGLE HEADER ASSY -LEAD FREE-				
		10 OVER 30 UNDER	±0.25	CHECKED BY K.ASAKAWA	DATE '04/03/26					
		30 OVER	±0.3	APPROVED BY S. ICHIKAWA	DATE '04/03/26	MOLEX MOLEX INCORPORATED				
		ANGULAR ±3 °		MATERIAL NO.		DOCUMENT NO.				SHEET NO.
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-500254-005				1 OF 3
REV		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							



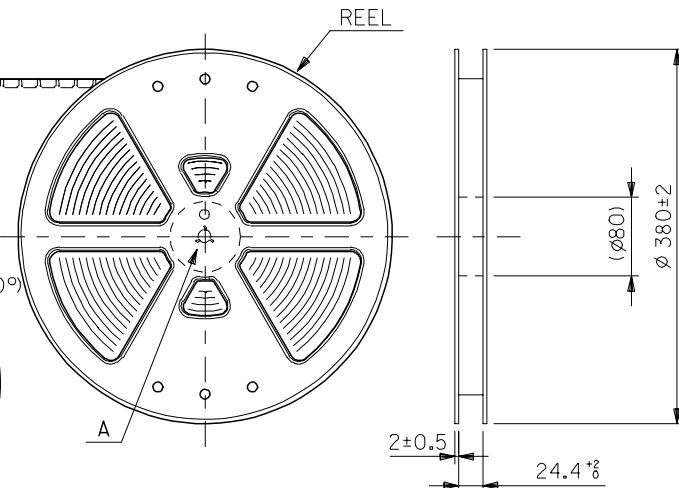
REVISED	EC NO: J2006-0032	DRAWN:MABEI	2005/07/05	CHK:K TOYODA	2005/07/06	APPR:NUKITA	2005/07/12	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 5:1	DESIGN UNITS METRIC		THIRD ANGLE PROJECTION
									10 UNDER	± 0.2	DRAWN BY K. TOYODA	DATE '04/03/26	TITLE HDMI RIGHT ANGLE HEADER ASSY -LEAD FREE-			
									10 OVER 30 UNDER	± 0.25	CHECKED BY K. ASAKAWA	DATE '04/03/26				
									30 OVER	± 0.3	APPROVED BY S. ICHIKAWA	DATE '04/03/26	molex MOLEX INCORPORATED			
									ANGULAR ±3 °	MATERIAL NO.		DOCUMENT NO.				
									DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-500254-005		2 OF 3	
REV									THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

エンボス梱包 EMBOSS PACKAGE

引き出し方向
PULL OUT DIRECTION



DETAIL A



NOTE

- 梱包数量: 500 個/リール
NUMBER OF CONNECTORS: 500 PCS/REEL
- リードテープ長さ
LEAD TAPE LENGTH

トップテープ接着部
TOP TAPE BONDED PART
(空エンボス)
(EMPTY)
20MIN.

引き出し方向
PULL OUT DIRECTION



- トップテープの剥離強度: 0.1 ~ 1.3N (10 ~ 130gf)
(剥離方向は下図参照)

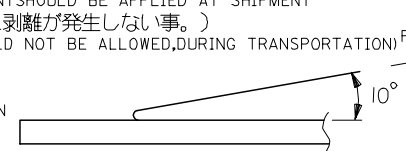
キャリアテープ幅: 24mm
CARRIER TAPE WIDTH

PEEL-OFF FORCE OF TOP TAPE: 0.1 ~ 1.3N (10 ~ 130gf)
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIG.)

尚、本規格値は、出荷時に適用。
THIS REQUIREMENTS SHOULD BE APPLIED AT SHIPMENT
(但し、輸送時に剥離が発生しない事。)
(PEEL OFF SHOULD NOT BE ALLOWED, DURING TRANSPORTATION)

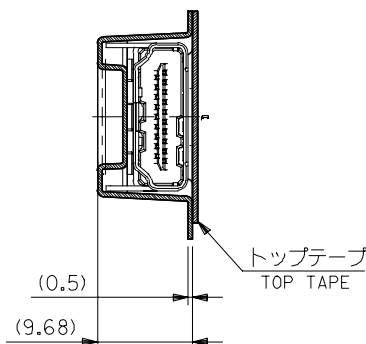
剥離方向
PEEL OFF DIRECTION

引き出し方向
PULL OUT DIRECTION

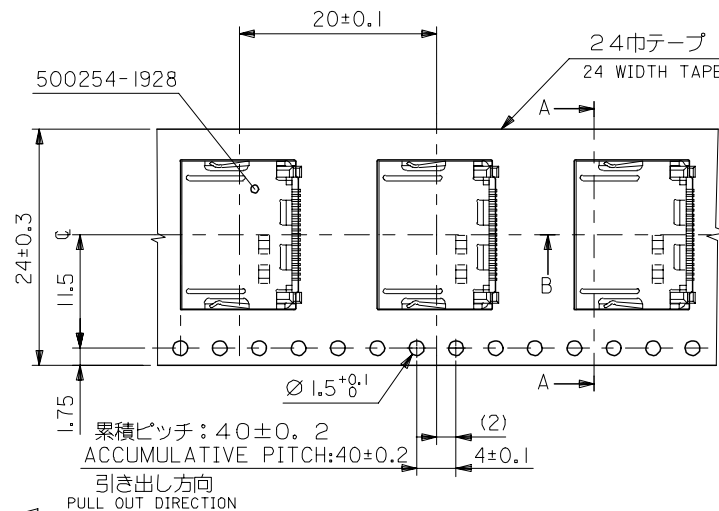


7. 材料
MATERIAL

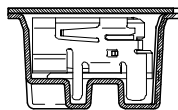
キャリアテープ: ポリプロピレン
CARRIER TAPE: POLYPROPYLENE
トップテープ: ポリエステル, ポリエチレン
TOP TAPE: POLYESTER, POLYETHYLENE
リール: ポリスチレン
REEL: POLYSTYRENE



A-A



エンボステープ内の製品の向き
DIRECTION OF CONNECTOR IN EMBOSS TAPE



B-B

500254-1927 19
MATERIAL NO. CIRCUITS

THIRD ANGLE PROJECTION

REVISED	EC NO: J2006-0032	DWG:MMABE1	2005/07/05	2005/07/06	2005/07/12	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
							10 UNDER	±0.2	DRAWN BY K. TOYODA	DATE '04/03/26	TITLE HDMI RIGHT ANGLE HEADER ASSY -LEAD FREE- MOLEX INCORPORATED			
							10 OVER 30 UNDER	±0.25	CHECKED BY K. ASAKAWA	DATE '04/03/26				
							30 OVER	±0.3	APPROVED BY S. ICHIKAWA	DATE '04/03/26				
							ANGULAR ±3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
							DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-500254-005		3 OF 3	
REV							THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							