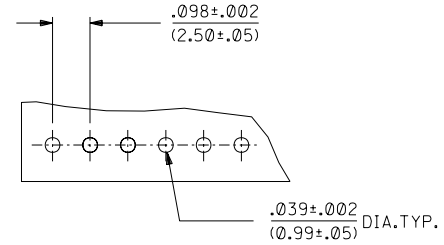
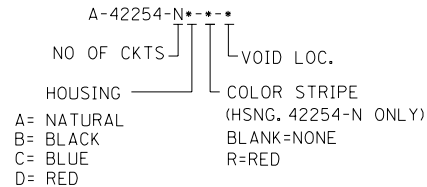
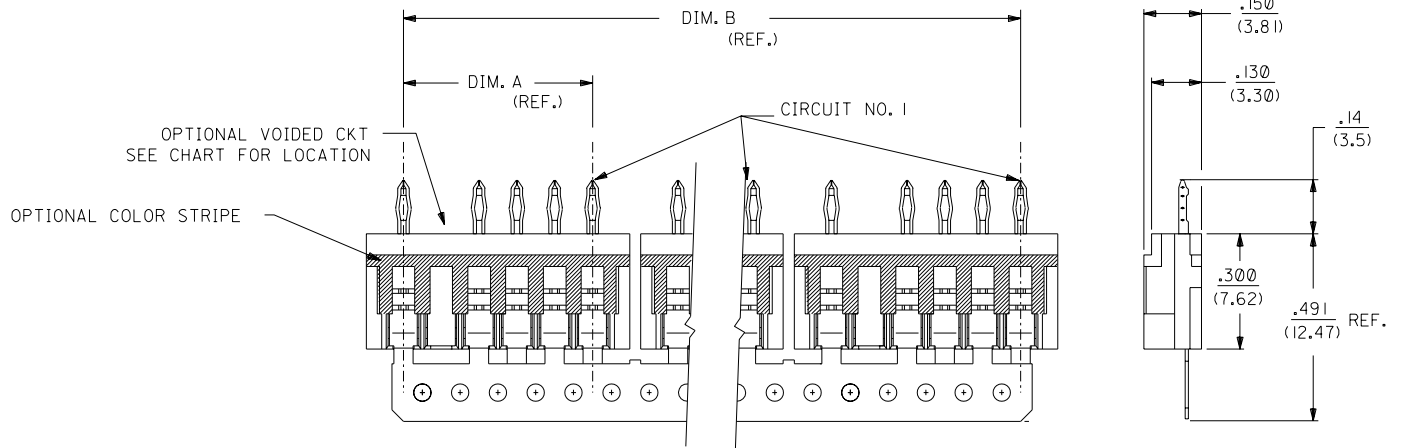


I3		I2		I1	
DISCRETE CONN. CKT SIZE	NO OF CONN. IN CHAIN	DIM. A		DIM. B	
2	10	<u>.098</u> (2.50)		<u>2.756</u> (70.00)	
3	8	<u>.197</u> (5.00)		<u>2.953</u> (75.00)	
4	6	<u>.295</u> (7.50)		<u>2.756</u> (70.00)	
5	5	<u>.394</u> (10.00)		<u>2.756</u> (70.00)	
6	4	<u>.492</u> (12.50)		<u>2.556</u> (65.00)	
7	4	<u>.591</u> (15.00)		<u>2.952</u> (75.00)	
8	3	<u>.689</u> (17.50)		<u>2.461</u> (62.50)	
9	3	<u>.787</u> (20.00)		<u>2.756</u> (70.00)	
10	2	<u>.886</u> (22.50)		<u>1.969</u> (50.00)	
11	2	<u>.984</u> (25.00)		<u>2.165</u> (55.00)	
12	2	<u>1.082</u> (27.50)		<u>2.362</u> (60.00)	
13	2	<u>1.181</u> (30.00)		<u>2.559</u> (65.00)	
14	2	<u>1.279</u> (32.50)		<u>2.756</u> (70.00)	
15	2	<u>1.378</u> (35.00)		<u>2.952</u> (75.00)	



RECOMMENDED P.C. BOARD LAYOUT

- NOTES:
1. MATERIAL: HOUSING: POLYESTER, 7.5% GLASS FILLED, 94V-0
 2. FOR PRODUCT SPEC'S SEE P.S.42219
 3. PARTS WITH VOIDED TERMINALS MUST BE TERMINATED USING MASS TERMINATION MACHINES.
 4. PACKAGING: AMMO PACK PER PK-70873-0140
 5. FINISH: (P909) OVERALL HOT TIN DIP: .00254 MICROMETERS MIN. THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH TIN/LEAD PLATINGS

DIMENSIONS SHOWN (METRIC) INCH		UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°	
INCH		METRIC	
3 PLACE	± .010	---	
2 PLACE	± .014	± 0.25	
1 PLACE	---	± 0.36	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
DRWG. BY	AG	CHK'D. BY	RE
APP'D. BY	WRL	SCALE	4 : 1
FILE NAME		S42254X1	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		DIV. C	
SHEET NO. 1 OF 3		DATE 02/10/89	
MOLEX INCORPORATED		SHEET NO. 1 OF 3	
LITSE,ILL. 60532		DATE 02/10/89	
PART NO.		DRWG. NO.	
SEE CHART		SDA-42254-*	

	I3	I2	I1	I0	I9	I8	I7	I6	42254	I4	I3	I2	I1	
	A-42254-NA			A-42254-NA-R			A-42254-NB			A-42254-NC				
J	PART NO.	ENG. NO	VOID CKT	PART NO.	ENG. NO	VOID CKT	PART NO.	ENG. NO	VOID CKT	PART NO.	ENG. NO	VOID CKT		J
	22-43-2020	A-42254-2A			A-42254-2A-R			A-42254-2B			A-42254-2C			
	22-43-2030	A-42254-3A			A-42254-3A-R			A-42254-3B			A-42254-3C			
	22-43-2040	A-42254-4A			A-42254-4A-R			A-42254-4B			A-42254-4C			
	22-43-2050	A-42254-5A			A-42254-5A-R			A-42254-5B			A-42254-5C			
	22-43-2060	A-42254-6A			A-42254-6A-R			A-42254-6B			A-42254-6C			
I	22-43-2070	A-42254-7A			A-42254-7A-R			A-42254-7B			A-42254-7C			I
	22-43-2080	A-42254-8A			A-42254-8A-R			A-42254-8B			A-42254-8C			
	22-43-2090	A-42254-9A			A-42254-9A-R			A-42254-9B			A-42254-9C			
	22-43-2100	A-42254-10A			A-42254-10A-R			A-42254-10B			A-42254-10C			
	22-43-2110	A-42254-11A			A-42254-11A-R			A-42254-11B			A-42254-11C			
	22-43-2120	A-42254-12A			A-42254-12A-R			A-42254-12B			A-42254-12C			
	22-43-2130	A-42254-13A			A-42254-13A-R			A-42254-13B			A-42254-13C			
H	22-43-2140	A-42254-14A			A-42254-14A-R			A-42254-14B			A-42254-14C			H
	22-43-2150	A-42254-15A			A-42254-15A-R			A-42254-15B			A-42254-15C			
	22-43-2041	A-42254-4A-2	2											
	22-43-2042	A-42254-4A-3	3											
	22-43-2061	A-42254-6A-2	2											
	22-43-2062	A-42254-6A-5	5											
G	22-43-2051	A-42254-5A-4	4											G
		A-42254-8A-5I	2,5,6											
		A-42254-7A-5I	2,5,6											
	022-43-2071	A-42254-07A-3	3											
	022-43-2072	A-42254-07A-52	3,6											
	022-43-2073	A-42254-07A-2	2											
F	022-43-2074	A-42254-07A-6	6											F
	022-43-2075	A-42254-07A-5	5											
E														42254
D														D
C														C
B														B
	COLUMN NO. 1			COLUMN NO. 2			COLUMN NO. 3			COLUMN NO. 4				
							SEE SHEET I	G7	SEE SHEET I	DIMENSIONS SHOWN (METRIC INCH) UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR = 1/2° 3 PLACE INCH METRIC 2 PLACE * * 1 PLACE * *				
							SEE SHEET I	G6	SEE SHEET I	TITLE 2.5 MM BOARD-IN CONNECTOR ASSEMBLY				
							SEE SHEET I	G5	SEE SHEET I	REVISE ONLY ON CAD SYSTEM				
							SEE SHEET I	G4	SEE SHEET I	SEE CHART				
							G10	SEE SHEET I	G3	SEE SHEET I	PART NO. SDA-42254- *			
							G9	SEE SHEET I	G1	SEE SHEET I	DRAWING NO.			
							GB	SEE SHEET I	G	SEE SHEET I	FILE NAME S42254X2			
							LTR.	REVISIONS	LTR.	REVISIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEY INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
											DIV. KK SIZE C			
A	I3	I2	I1	I0	I9	I8	I7	I6	5	I4	I3	I2	I1	A

[illegible]