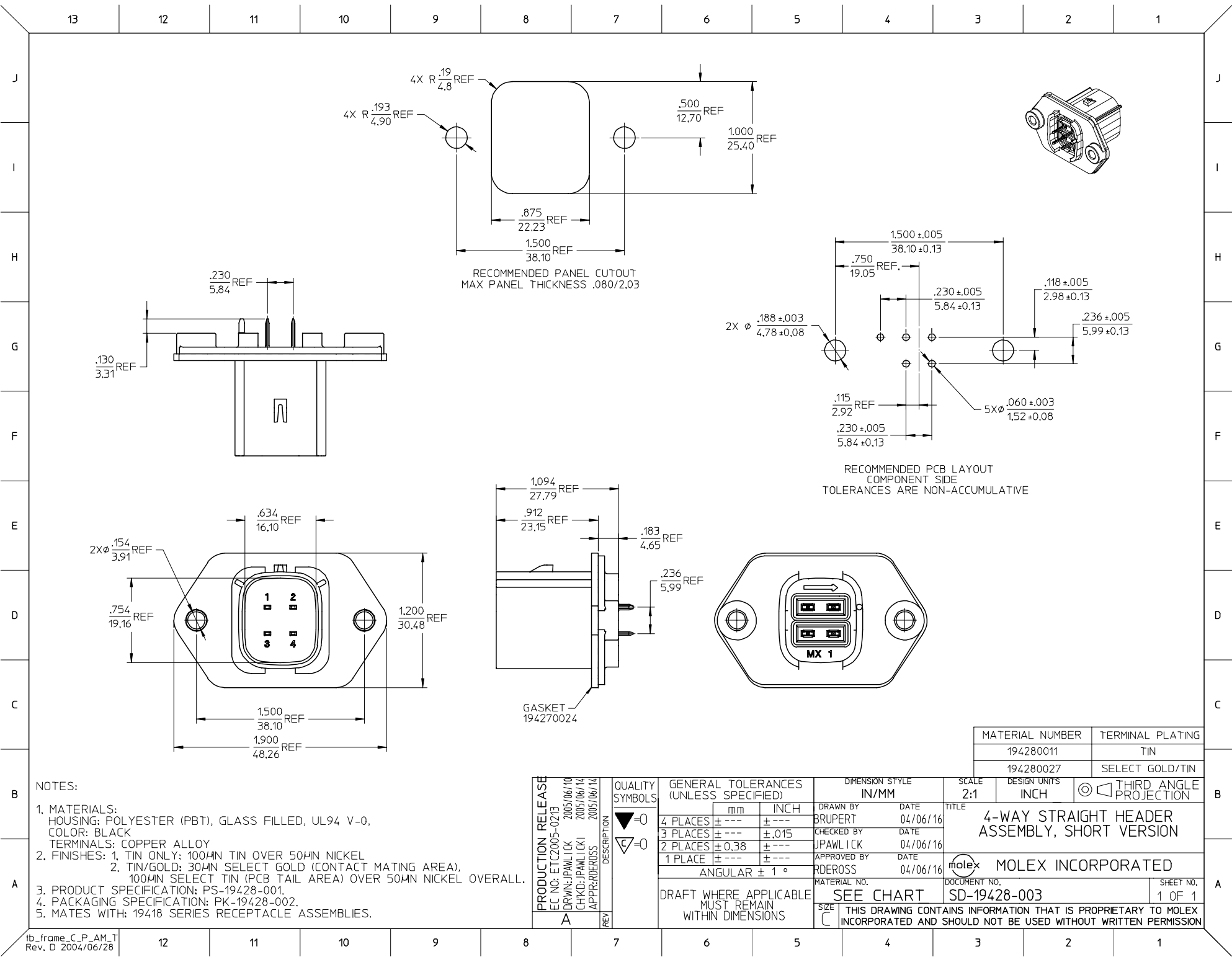




NOTES:

- 1. MATERIALS:
HOUSING: POLYESTER (PBT), GLASS FILLED, UL94 V-0,
COLOR: BLACK
TERMINALS: COPPER ALLOY
- 2. FINISHES: 1. TIN ONLY: 100µN TIN OVER 50µN NICKEL
2. TIN/GOLD: 30µN SELECT GOLD (CONTACT MATING AREA),
100µN SELECT TIN (PCB TAIL AREA) OVER 50µN NICKEL OVERALL.
- 3. PRODUCT SPECIFICATION: PS-19428-001.
- 4. PACKAGING SPECIFICATION: PK-19428-002.
- 5. MATES WITH: 19418 SERIES RECEPTACLE ASSEMBLIES.

PRODUCTION RELEASE EC NO: ETC2005-0213 DRAWN: JPAWLICK 2005/06/10 CHKD: JPAWLICK 2005/06/14 APPR: RDEROSS 2005/06/14				QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION	MATERIAL NUMBER 194280011 194280027		TERMINAL PLATING TIN SELECT GOLD/TIN
		mm	INCH		DRAWN BY BRUPERT	DATE 04/06/16	TITLE 4-WAY STRAIGHT HEADER ASSEMBLY, SHORT VERSION							
		4 PLACES ± .005	± .005		CHECKED BY JPAWLICK	DATE 04/06/16	MATERIAL NO. MOLEX INCORPORATED							
		3 PLACES ± .015	± .015		APPROVED BY RDEROSS	DATE 04/06/16	DOCUMENT NO. SD-19428-003							
		2 PLACES ± .038	± .038				SHEET NO. 1 OF 1							
		1 PLACE ± .005	± .005											
		ANGULAR ± 1 °												
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS												