ATE

■ FEATURES

High Reliability

Twin-contact clip mechanism is used in the contact section to ensure reliability.

- Washable Structure
 - All switches are of a completely sealed construction.
- Ideal for Extremely Dry Circuit Applications
 Gold-plated contacts make these switches ideal for use with extremely dry circuit applications.
- Designed for PC Boards

Terminal pitches are all in inch size (multiples of 2.54 mm).

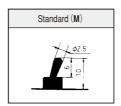
- Quality Touch
 - Independent detent construction provides a light operating touch.
- UL approved.

■ SPECIFICATIONS

| | | · | |
|-----------------------------|--------------|---|-------------------|
| Rating | Max. | 50mA 48VAC • Do | C |
| | Min. | 1μ A 20mVAC • DC | |
| Initial contac | t resistance | 50mΩMax | (1.5mA 200 μVAC) |
| Dielectric strength | | 250VAC 1 minute | |
| Insulation resistance | | 500MΩMin. | (250VDC) |
| Electrical life | | 10,000 cycles at max. rating, 50,000 cycles at 0.4VA max.(D,E type) 30,000 cycles at 0.4VA max.(F type) | |
| Operating temperature range | | -20~+85°C | |
| Storage temperature range | | -40~+85°C | |



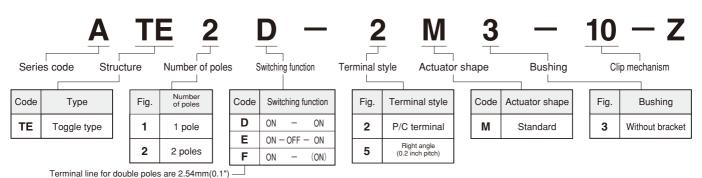
■ ACTUATOR SHAPE



■ TYPE OF BUSHING AND BRACKET MOUNT

| Fig. | Type of bushing | Shape |
|------|--------------------|----------|
| 3 | Unthreaded Bushing | Δ |

■ PART NUMBERING



■ TABLE OF PART NUMBERS

| | | _ | | | |
|-----------------|--------------------|------------|-----------------|-----|----------------------------|
| Number of poles | Switching function | | P/C terminal | | ght angle (0.2 inch pitch) |
| 1 | ON - ON | 87 | ATE1D-2M3-10-Z | 97 | ATE1D-5M3-10-Z |
| | ON - OFF - ON | 97 | ATE1E-2M3-10-Z | 977 | ATE1E-5M3-10-Z |
| | ON - (ON) | 97 | ATE1F-2M3-10-Z | 977 | ATE1F-5M3-10-Z |
| | ON - ON | <i>9</i> 7 | ATE2D-2M3-10-Z | 977 | ATE2D-5M3-10-Z |
| 2 | ON - OFF - ON | 87 | ATE2E-2M3-10-Z | 977 | ATE2E-5M3-10-Z |
| | ON - (ON) | 747 | ★ATE2F-2M3-10-Z | 977 | ATE2F-5M3-10-Z |

★ : Made-to-order items.

^{*}Please contact us if you can't find your preferable combination in the table of part numbers.

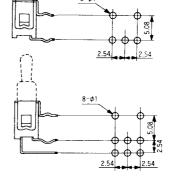
0.2-inch pich

■ RIGHT ANGLE TERMINALS

 The pitch between terminals and PC support is as the sketch below.

Examples: 0.2 inch pitch ATE1D-5M3-10



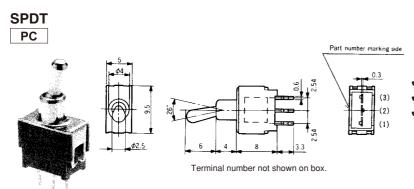


2-pole

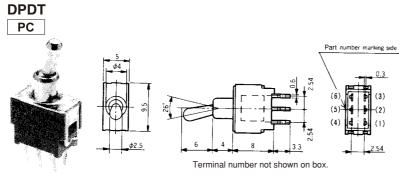
■ BRACKET INSTALLATION PROCEDURE



■ OUTLINE DIMENSIONS



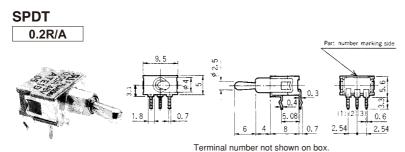
| | Switching function | Viewed fro | m part No. m | arking side |
|-----------|----------------------|------------|--------------|-------------|
| | Part No. | 7 | 4 | 4 |
| IR | ATE1D-2M3-10-Z | ON | _ | ON |
| IR | ATE1E-2M3-10-Z | ON | OFF | ON |
| R | ATE1F-2M3-10-Z | ON | _ | (ON) |
| | Connecting terminals | 2-3 | _ | 2-1 |



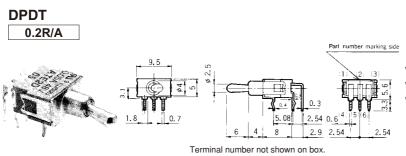
| | Switching function | Viewed from part No. marking side | | |
|------------|----------------------|-----------------------------------|-----|------------|
| | Part No. | 7 | 1 | 4 |
| 977 | ATE2D-2M3-10-Z | ON | _ | ON |
| <i>9</i> 7 | ATE2E-2M3-10-Z | ON | OFF | ON |
| 977 | ★ATE2F-2M3-10-Z | ON | _ | (ON) |
| | Connecting terminals | 2-3 5-6 | _ | 2-1 5-4 |

(ON): Momentary.★: Made-to-order items.

■ OUTLINE DIMENSIONS



| | Switching function | Viewed from part No. marking side | | |
|------------|----------------------|-----------------------------------|-----|------|
| | Part No. | 4 | 1 | 4 |
| <i>9</i> 1 | ATE1D-5M3-10-Z | ON | _ | ON |
| <i>9</i> 1 | ATE1E-5M3-10-Z | ON | OFF | ON |
| <i>9</i> 1 | ☆ATE1F-5M3-10-Z | ON | _ | (ON) |
| | Connecting terminals | 2-3 | _ | 2-1 |



| | Switching function | Viewed fro | Viewed from part No. marking side | | |
|------------|----------------------|------------|-----------------------------------|------------|--|
| | Part No. | 7 | 1 | 1 | |
| <i>9</i> 1 | ☆ATE2D-5M3-10-Z | ON | _ | ON | |
| <i>9</i> 1 | ★ATE2E-5M3-10-Z | ON | OFF | ON | |
| <i>9</i> 1 | ★ATE2F-5M3-10-Z | ON | 1 | (ON) | |
| | Connecting terminals | 2-3 5-6 | _ | 2-1 5-4 | |

(ON): Momentary.

☆ : Quasi-standard items.

 \bigstar : Made-to-order items.

■ OPTIONAL ACCESSORIES

| Туре | ATE-2M·5M |
|------------|--|
| Part name | Color Cap |
| Dimensions | Gloss finish Signature (Vinyl chloride resin) |
| White | 140000470174 |
| Red | 140000470175 |
| Black | 140000470173 |
| Gray | 140000470179 |
| Green | 140000470177 |
| Blue | 140000470178 |
| Orange | 140000470181 |
| Yellow | 140000470176 |
| Brown | 140000470180 |

| Туре | | ATE-2M | | |
|-------------|--|---|--|--|
| Part name | | Bracket | | |
| Dimensions | 10,15 \$\phi \ 0.05 \$\phi \ 0 | 10.15 04.05 3 3 3 3 5.06 7.5 | 10.15 \$\phi 4.05\$ \$\phi \$\sigma \text{ \$\sin \text{ \$\sigma \text{ \$\sigma \text{ \$\sin \text{ \$\sin \text{ \$\sigma \ | |
| Part number | 140000640314 | 140000640315 | 140000640318 | |

■ When using Bracket, pay attention to the printed circuit board hole dimensions which differ according to type of bracket.

■ PC HOLE LAYOUTS

PC terminal (Top view)

| Series | ATE-2M | ATE-2M | | |
|---------------------------------------|--------------------|---------------------------------|------------------------|----------------------------|
| Installation | Without bracket | When optional bracket is | | ed |
| mstallation | without bracket | 140000640314 | 140000640315 | 140000640318 |
| 1—pole | 3- ¢1 2.54 2.54 | 5-\phi 1 2.54 2.54 2.54 2.54 | 2.54 2.54 2.54 77- \$1 | 2.54 2.54 2.54 2.54 7- \$1 |
| 2—pole Tow terminal rows 2.54mm | 2.54 2.54 6- \$1 | 2.54 2.54 2.54 2.54 8-\$1 | 2.54 2.54 2.54 10-\$1 | 2.54 2.54 2.54 2.54 10. ≠1 |

Right Angle terminal · Vertical Mount terminal (Top view)

| riigiit 7 iiigio toriiiiiai - Vortioai | | | | |
|--|------------------|--|--|--|
| Series | ATE-5M · 5F | | | |
| Terminal | 0.2—inch pitch | | | |
| 1—pole | 5.08 5-41 | | | |
| 2—pole | 5.08 2.54 8- \$1 | | | |

■ BRACKET MOUNTED DIMENSIONS

| Type | ATE-2M |
|------------|-----------------|
| Туре | Standard |
| Dimensions | \$\frac{1}{2}\$ |

■ SOLDERING

(1) Hand soldering
Device: Solder iron
380 °C Max. 3 sec. Max.

(2) Auto soldering

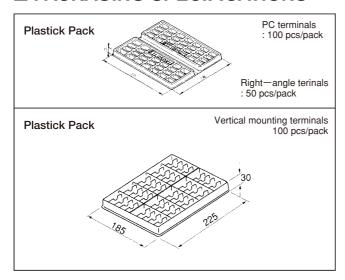
Device: Wave or dip type 275 °C Max. 6 sec. Max.

• Preheat should be within 80-120 °C, 120sec.

■ FLUX CLEANING

- (1) Solvent: Fluorine or Alcohol type.
- (2) Cleaning shall be made when terminal temperature falls to 90 °C or lower. Or, leave the switch at normal temperature for 5 minutes or longer, before cleaning.

■ PACKAGING SPECIFICATIONS



■ INSTALLATION

- Use printed circuit boards with 1 mm diameter holes.
- Do not bend the terminals prior to installation to PC Board.
- Following the switch installation, avoid placing the device in a position where its weight will be placed on the switch actuator, etc.
- Do not apply a load exceeding 12.7N to the actuator.
 Use Bracket (option) when a force exceeding 12.7N is to be applied to the actuator.

