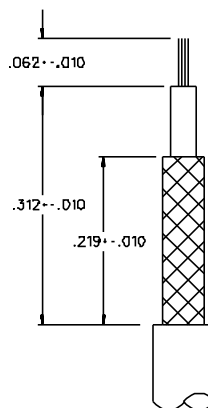
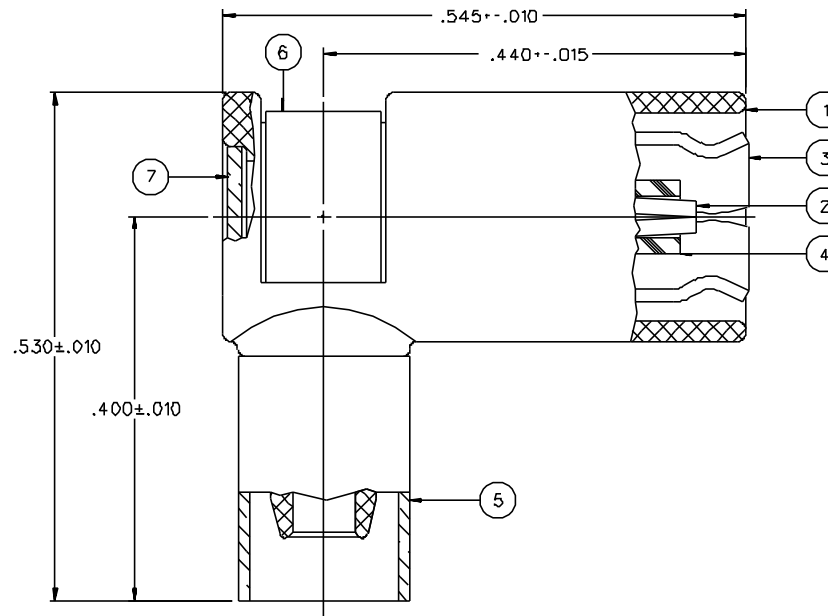
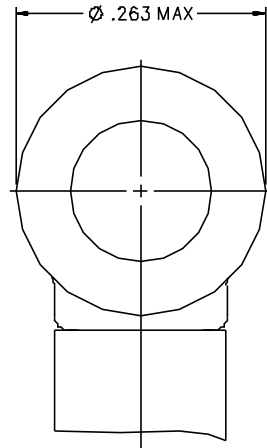


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ SLEEVE	ITEM ⑥ COVER RING	ITEM ⑦ END CAP
131-1404-101	ZINC GOLD PL .00001 MIN OVER NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-1404-106	ZINC NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN
131-1404-116	ZINC NICKEL PL .00015 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-4 GHZ
 VSWR: 1.35-1.04 F (F IN GHZ) (50 OHM CABLE ONLY)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 12 MILLIOHM MAX, AFTER ENVIRONMENTAL 16 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX
 BRAID TO BODY - 1 MILLIOHM MAX (GOLD PLATED), AFTER ENVIRONMENTAL NOT APPLICABLE
 2.5 MILLIOHM MAX (NICKEL PLATED), AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .60 DB MAX AT 1.5 GHZ (50 OHM CABLE ONLY)
 RF LEAKAGE: -.55 DB MIN AT 2.5 GHZ (50 OHM CABLE ONLY)
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS MIN AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX, AFTER DURABILITY 14 LBS MAX
 ENGAGEMENT/2 LBS MIN DISENGAGEMENT
 MATING TORQUE: NOT APPLICABLE
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENSION: NOT APPLICABLE
 CONTACT RETENSION: 4 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: RG 316/U DOUBLE SHIELDED, RG 179 DOUBLE SHIELDED
 RG 188/U DOUBLE SHIELDED, RG 187 DOUBLE SHIELDED
 CABLE HEX CRIMP SIZE: .151
 CABLE RETENSION: 20 LBS MIN OR CABLE BREAKING STRENGTH
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: ML-STD-202, METHOD 204, CONDITION B

DRAWING NO.	C - 131-1404-101/120
0	REVISIONS
CHANGED: REVISED AND REDRAWN.	WAS "D" SIZE, DATED 6-17-86.
BODY NICKEL PL .00015 WAS .00003	8-7-90
3	8-3-90
ECO 24807	
VERSION UPDATE	
4	6-23-92
ECO 4107	7-13-92
ADDED: (50 OHM CABLE ONLY) TO	
VSWR INSERTION LOSS AND RF LEAK	
SPECS "AFTER ENVIRONMENTAL NOT	
APPLICABLE" TO BRAID TO BODY, RG	
179 DS AND RG 187 DS TO CABLE	
ACCEPTABILITY	
5	3-29-93
ECO 41742	4-14-93
VERSION UPDATE	
REVISION NUMBER FOLLOWED BY AN ALPHA	
CHARACTER INDICATES DRAWING CLASS-	
CATION OR PART NUMBER ADDITION ONLY.	
50	4-22-94
ECN 42370	5-10-94
VERSION UPDATE	
6	5-1-95
ECN 43343	

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
 PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY EJ	DATE 8-3-90	Johnson Components 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS .XX	CHECKED BY	DATE	TITLE PLUG ASSEMBLY RA CABLED SMB, 50 OHM, RG 316 DS
.XXX	APPROVED BY RJB	DATE 7-10-86	CODE NO.
MATL	APPROVED BY	DATE	DRAWING NO. C - 131-1404-101/120
FINISH	RELEASE DATE 8-7-90 (7-14-86)	SCALE 10:1	U/N INCH SHEET 2 OF 2