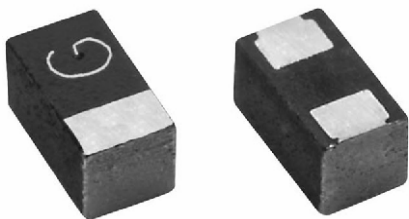


## Solid Tantalum Chip Capacitors MICROTAN™ Low ESR, Leadframeless Molded



### FEATURES

- 0603 and 0805 footprint
- Lead (Pb)-free face-down terminations
- 8 mm tape and reel packaging available per EIA-481-1 and reeling per IEC 286-3 7" [178 mm] standard
- Low ESR



**RoHS**  
COMPLIANT  
**GREEN**  
[5-2008]

### PERFORMANCE CHARACTERISTICS

**Operating Temperature:** - 55 °C to + 85 °C  
(To + 125 °C voltage derating)

**Capacitance Range:** 1 µF to 220 µF

**Capacitance Tolerance:** ± 20 % standard

**Voltage Range:** 4 WVDC to 16 WVDC

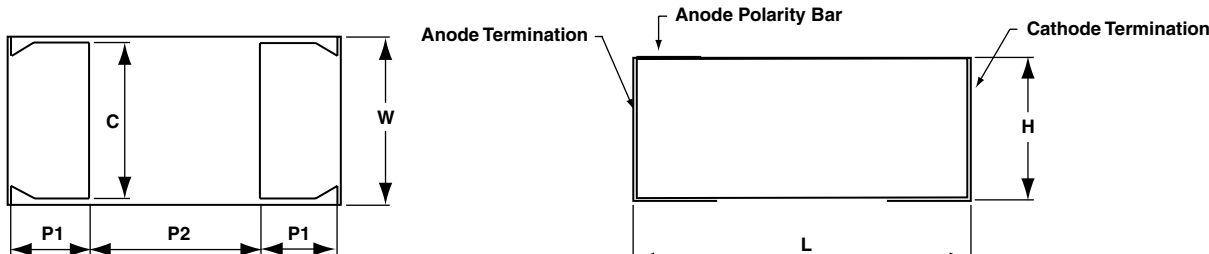
### ORDERING INFORMATION

TR8 TYPE	M CASE CODE	336 CAPACITANCE	M CAPACITANCE TOLERANCE	6R3 DC VOLTAGE RATING AT + 85 °C	C TERMINATION	1500 ESR
	See Ratings and Case Code table	This is expressed in picofarads. The first two digits are the significant figures. The third is the number of zeros to follow.	K = ± 10 % M = ± 20 %	This is expressed in volts. To complete the three-digit block, zeros precede the voltage rating. A decimal point is indicated by an "R" (6R3 = 6.3 V).	C = 100 % Tin	Maximum 100 kHz ESR in (mΩ). See note below.

#### Note

We reserve the right to supply higher voltage ratings and tighter capacitance tolerance capacitors in the same case size. Voltage substitutions will be marked with the higher voltage rating. The EIA and CECC standards for low ESR solid tantalum chip capacitors, allow delta ESR of 1.25 times the data sheet limit after mounting.

### DIMENSIONS in inches [millimeters]

						
CASE	L	W	H	P1	P2	C
M	0.063 ± 0.004 [1.60 ± 0.1]	0.033 ± 0.004 [0.85 ± 0.1]	0.031 ± 0.004 [0.80 ± 0.1]	0.020 ± 0.004 [0.50 ± 0.1]	0.024 ± 0.004 [0.60 ± 0.1]	0.024 ± 0.004 [0.60 ± 0.1]
P	0.094 ± 0.004 [2.4 ± 0.1]	0.057 ± 0.004 [1.45 ± 0.1]	0.043 ± 0.004 [1.10 ± 0.1]	0.020 ± 0.004 [0.50 ± 0.1]	0.057 ± 0.004 [1.40 ± 0.1]	0.035 ± 0.004 [0.90 ± 0.1]



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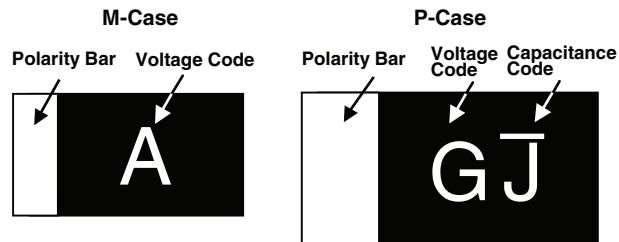
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**RATINGS AND CASE CODES**

μF	2.5 V	4 V	6.3 V	10 V	16 V
1.0					M
2.2					
3.3					
4.7					M*
6.8					
10			M	M	
15				M	
22			M		
33		M	M		
47		M		P*	
220		P*			

**Note**

\* Preliminary values, contact factory for availability.

**MARKING**

Volts	Code
4	G
6.3	J
10	A
16	C
20	D
25	E

Cap, μF	Code
33	n
47	s
68	w
100	Ā
150	Ē
220	J

**STANDARD RATINGS**

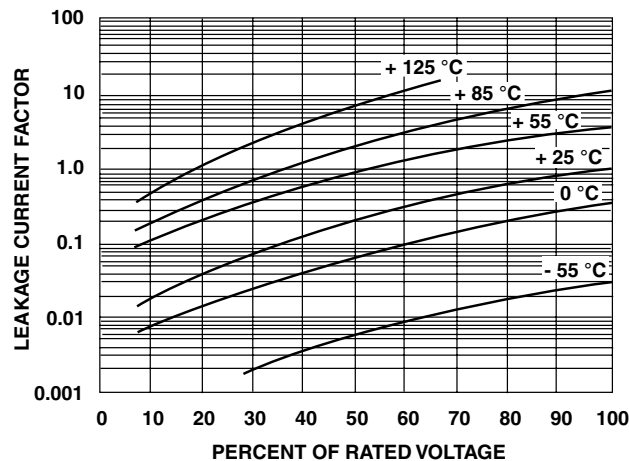
CAPACITANCE (μF)	CASE CODE	PART NUMBER	MAX. DC LEAKAGE AT + 25 °C (μA)	MAX. DF AT + 25 °C (%)	MAX. ESR AT + 25 °C 100 kHz (Ω)	MAX. RIPPLE 100 kHz I <sub>rms</sub> (A)	ΔC/C* (%)
4 WVDC AT + 85 °C, SURGE = 5.2 V . . 2.7 WVDC AT + 125 °C, SURGE = 3.4 V							
33	M	TR8M336M004C1500	2.6	15	1.5	0.129	± 20
47	M	TR8M476M004C1500	3.8	20	1.5	0.129	± 30
220	P	TR8P227M004C1000	17.6	30	1.0	0.212	± 30
6.3 WVDC AT + 85 °C, SURGE = 8 V . . 4 WVDC AT + 125 °C, SURGE = 5 V							
10	M	TR8M106M6R3C2000	0.6	8.0	2.0	0.112	± 10
22	M	TR8M226M6R3C1500	2.8	20	1.5	0.129	± 15
33	M	TR8M336M6R3C1500	4.2	30	1.5	0.129	± 30
10 WVDC AT + 85 °C, SURGE = 13 V . . 7 WVDC AT + 125 °C, SURGE = 8 V							
10	M	TR8M106M010C2000	1.0	20	3.0	0.112	± 15
15	M	TR8M156M010C3000	1.5	20	3.0	0.091	± 20
47	P	TR8M476M010C0800	4.7	22	0.8	0.237	± 20
16 WVDC AT + 85 °C, SURGE = 20 V . . 10 WVDC AT + 125 °C, SURGE = 12 V							
1	M	TR8M105M016C9500	0.5	6.0	9.5	0.050	± 15
4.7	M	TR8M475M016C4000	0.8	8.0	4.0	0.079	± 15

**Note**

\* See Performance Characteristics tables, page 41.

**CAPACITORS PERFORMANCE CHARACTERISTICS**

<b>ELECTRICAL PERFORMANCE CHARACTERISTICS</b>				
ITEM	PERFORMANCE CHARACTERISTICS			
Category Temperature Range	- 55 °C to + 85 °C (to + 125 °C with voltage derating)			
Capacitance Tolerance	± 20 %, ± 10 % (at 120 Hz) 2 V <sub>rms</sub> at + 25 °C using a capacitance bridge			
Dissipation Factor (at 120 Hz)	Limits per Standard Ratings Table. Tested via bridge method, at 25 °C, 120 Hz.			
ESR (100 kHz)	Limits per Standard Ratings Table. Tested via bridge method, at 25 °C, 100 kHz.			
Leakage Current	After application of rated voltage applied to capacitors for 5 minutes using a steady source of power with 1 kΩ resistor in series with the capacitor under test, leakage current at 25 °C is not more than described in. See graph below for the appropriate adjustment factor.			
Reverse Voltage	Capacitors are capable of withstanding peak voltages in the reverse direction equal to: 10 % of the DC 5 % of the DC rating at + 85 °C Vishay does not recommended intentional or repetitive application of reverse voltage			
Temperature Derating	If capacitors are to be used at temperatures above + 25 °C, the permissible rms ripple current or voltage  1.0 at + 25 °C 0.9 at + 85 °C			
Operating Temperature	<b>+ 85 °C RATING</b>		<b>+ 125 °C RATING</b>	
	<b>WORKING VOLTAGE</b>	<b>SURGE VOLTAGE</b>	<b>WORKING VOLTAGE</b>	<b>SURGE VOLTAGE</b>
	4	5.2	2.7	3.4
	6.3	8	4	5
	10	13	7	8
	16	20	10	12
	20	26	13	16
	25	32	17	20
	35	46	23	28
	50	65	33	40

**TYPICAL LEAKAGE CURRENT FACTOR RANGE****Notes**

- At + 25 °C, the leakage current shall not exceed the value listed in the Standard Ratings Table.
- At + 85 °C, the leakage current shall not exceed 10 times the value listed in the Standard Ratings Table.
- At + 125 °C, the leakage current shall not exceed 12 times the value listed in the Standard Ratings Table.



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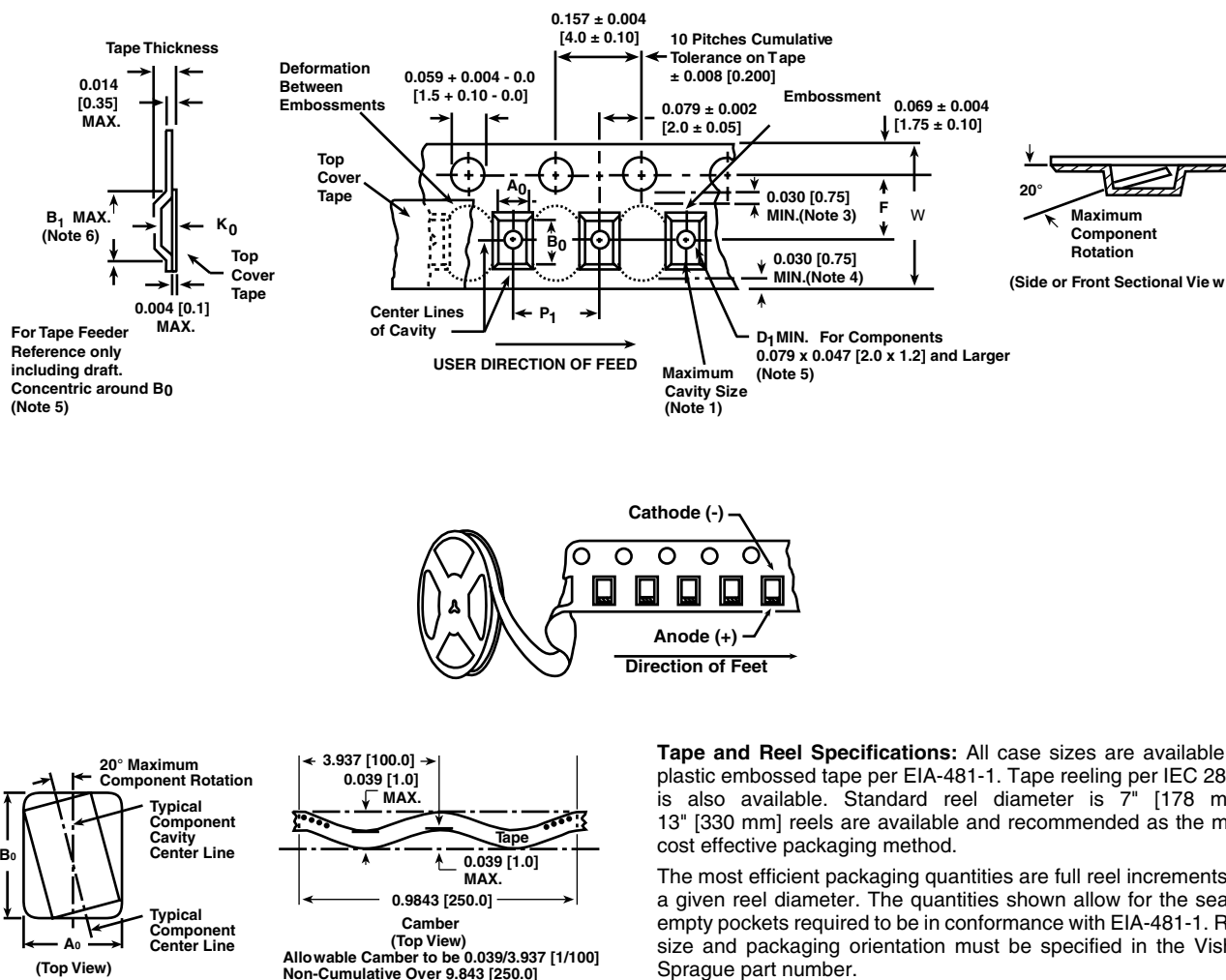
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**ENVIRONMENTAL PERFORMANCE CHARACTERISTICS**

ITEM	CONDITION	POST TEST PERFORMANCE	
Life Test at + 85 °C	1000 hours application of rated voltage at 85 °C with a 3 $\Omega$ series resistance, MIL-STD 202G Method 108A	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Not to exceed 150 % of initial Not to exceed 200 % of initial
Humidity Tests	At 40 °C/90 % RH 500 hours, no voltage applied. MIL-STD 202G Method 103B	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Not to exceed 150 % of initial Not to exceed 200 % of initial
Thermal Shock	At - 55 °C/+ 125 °C, 30 minutes each, for 5 cycles. MIL-STD 202G Method 107G	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Not to exceed 150 % of initial Not to exceed 200 % of initial

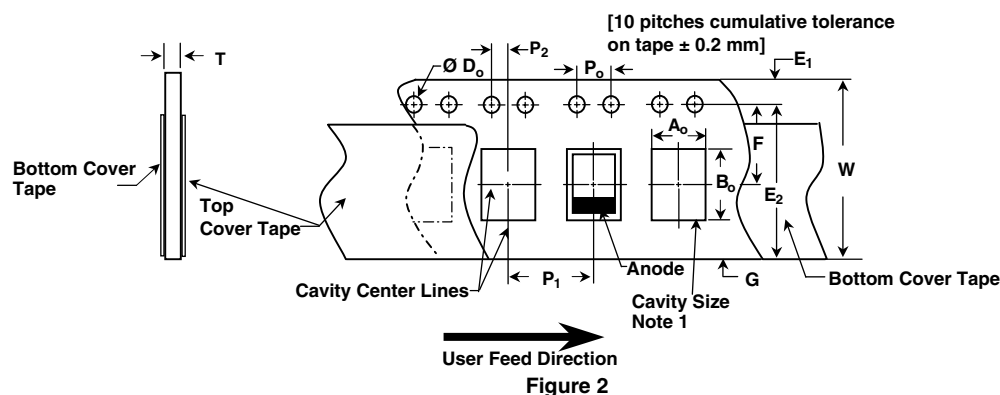
**MECHANICAL PERFORMANCE CHARACTERISTICS**

TEST CONDITION	CONDITION	POST TEST PERFORMANCE	
Terminal Strength	Apply a pressure load of 5 N for 10 $\pm$ 1 seconds horizontally to the center of capacitor side body. AECQ-200 rev. C Method 006	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Initial specified value or less Initial specified value or less
		There shall be no mechanical or visual damage to capacitors post-conditioning.	
Substrate Bending (Board flex)	With parts soldered onto substrate test board, apply force to the test board for a deflection of 1 mm. AECQ-200 rev. C Method 005	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Initial specified value or less Initial specified value or less
Vibration	MIL-STD-202G, Method 204D, 10 Hz to 2000 Hz, 20 G Peak	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Initial specified value or less Initial specified value or less
		There shall be no mechanical or visual damage to capacitors post-conditioning.	
Shock	Mil-Std-202G, Method 213B, Condition I, 100G Peak	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Initial specified value or less Initial specified value or less
		There shall be no mechanical or visual damage to capacitors post-conditioning.	
Resistance to Solder Heat	At 260 °C, for 10 seconds, reflow	Capacitance Change Dissipation Factor Leakage Current	Refer to Standard Ratings Table Not to exceed 150 % of initial Not to exceed 200 % of initial
		There shall be no mechanical or visual damage to capacitors post-conditioning.	
Solderability	MIL-STD-202G, Method 208H, ANSI/J-Std-002, Test B. Applies only to Solder and tin plated terminations. Does not apply to gold terminations.	There shall be no mechanical or visual damage to capacitors post-conditioning.	
Resistance to Solvents	MIL-STD-202, Method 215D	There shall be no mechanical or visual damage to capacitors post-conditioning.	
Flammability	Encapsulation materials meet UL94 VO with an oxygen index of 32 %.		

**PLASTIC TAPE AND REEL PACKAGING** in inches [millimeters]**Note:**

Metric dimensions will govern. Dimensions in inches are rounded and for reference only.

CASE CODE	TAPE SIZE	B <sub>1</sub> (MAX.)	D <sub>1</sub> (MIN.)	F	K <sub>0</sub> (MAX.)	P <sub>1</sub>	W
<b>298D/TR8</b>							
P	8 mm	0.108 [2.75]	0.039 [1.0]	0.138 ± 0.002 [3.5 ± 0.05]	0.054 [1.37]	0.157 ± 0.004 [4.0 ± 1.0]	0.315 ± 0.0118/- 0.0039 [8.0 ± 0.30/- 0.10]

**PAPER TAPE AND REEL PACKAGING IN INCHES [millimeters]**

**298D/TR8**

CASE SIZE	TAPE SIZE	A <sub>0</sub>	B <sub>0</sub>	D <sub>0</sub>	P <sub>0</sub>	P <sub>1</sub>	P <sub>2</sub>	E	F	W	T
K	8 mm	0.033±0.002 [0.85±0.05]	0.053±0.002 [1.35±0.05]	0.06±0.004 [1.5±0.1]	0.157±0.004 [4.0±0.1]	0.078±0.004 [2.0±0.1]	0.079±0.002 [2.0±0.05]	0.069±0.004 [1.75±0.1]	0.0138±0.002 [3.5±0.05]	0.315±0.008 [8.0±0.2]	0.03±0.002 [0.75±0.05]
M	8 mm	0.041±0.002 [1.05±0.05]	0.071±0.002 [1.8±0.05]	0.06±0.004 [1.5±0.1]	0.157±0.004 [4.0±0.1]	0.157±0.004 [4.0±0.1]	0.079±0.002 [2.0±0.05]	0.069±0.004 [1.75±0.1]	0.0138±0.002 [3.5±0.05]	0.315±0.008 [8.0±0.2]	0.037±0.002 [0.95±0.05]

**STANDARD PACKAGING QUANTITY**

SERIES	CASE CODE	QTY (PCS/REEL)	
		7" REEL	13" REEL
298D/TR8	K	10 000	N/a
	M	4000	N/a
	P	3000	N/a

**RECOMMENDED VOLTAGE DERATING GUIDELINES**
**STANDARD CONDITIONS: FOR EXAMPLE: OUTPUT FILTERS**

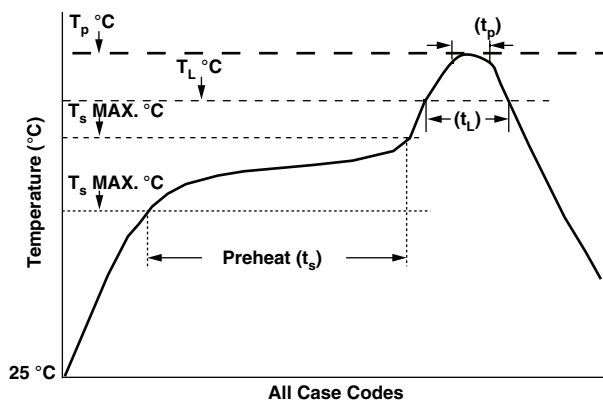
Capacitor Voltage Rating	Operating Voltage
4.0	2.5
6.3	3.6
10	6.0
16	10
20	12
25	15
35	24
50	28

**SEVERE CONDITIONS: FOR EXAMPLE: INPUT FILTERS**

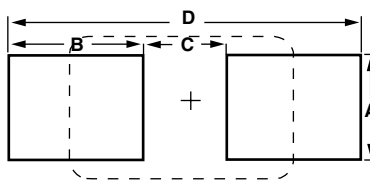
Capacitor Voltage Rating	Operating Voltage
4.0	2.5
6.3	3.3
10	5.0
16	8.0
20	10
25	12
35	15
50	24

**POWER DISSIPATION**

CASE CODE		MAXIMUM PERMISSIBLE POWER DISSIPATION AT + 25 °C (W) IN FREE AIR
298D/TR8	K	0.015
	M	0.025
	P	0.045

**RECOMMENDED REFLOW PROFILES**

TYPE	$T_p$ lead (Pb)-free	$T_p$ Sn/Pb	$t_p$	$T_L$ lead (Pb)-free	$T_L$ Sn/Pb	$T_s$ MIN. lead (Pb)-free	$T_s$ MIN. Sn/Pb	$T_s$ MAX. lead (Pb)-free	$T_s$ MAX. Sn/Pb	$t_s$ lead (Pb)-free	$t_s$ Sn/Pb	$t_L$
298D/TR8	260 °C	225 °C	10	217 °C	183 °C	150 °C	100 °C	200 °C	150 °C	60 - 150	60 - 90	60

**PAD DIMENSIONS** in inches [millimeters]

CASE CODE	A (MIN.)	B (NOM.)	C (NOM.)	D (NOM.)
298D/TR8				
K	0.028 [0.70]	0.018 [0.45]	0.024 [0.60]	0.059 [1.50]
M	0.039 [1.00]	0.028 [0.70]	0.24 [0.60]	0.080 [2.00]
P	0.063 [1.60]	0.031 [0.80]	0.047 [1.20]	0.110 [2.80]



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**GUIDE TO APPLICATION**

1. **A-C Ripple Current:** The maximum allowable ripple current shall be determined from the formula:

$$I_{rms} = \sqrt{\frac{P}{R_{ESR}}}$$

where,

P = Power dissipation in watts at + 25 °C as given in the table in paragraph number 5 (power dissipation).

R<sub>ESR</sub> = The capacitor equivalent series resistance at the specified frequency.

2. **A-C Ripple Voltage:** The maximum allowable ripple voltage shall be determined from the formula:

$$V_{rms} = Z \sqrt{\frac{P}{R_{ESR}}}$$

or, from the formula:

$$V_{rms} = I_{rms} \times Z$$

where,

P = Power dissipation in watts at + 25 °C as given in the table in paragraph number 5 (power dissipation).

R<sub>ESR</sub> = The capacitor equivalent series resistance at the specified frequency.

Z = The capacitor impedance at the specified frequency.

- 2.1 The sum of the peak AC voltage plus the applied DC voltage shall not exceed the DC voltage rating of the capacitor.
- 2.2 The sum of the negative peak AC voltage plus the applied DC voltage shall not allow a voltage reversal exceeding 10 % of the DC working voltage at + 25 °C.
3. **Reverse Voltage:** These capacitors are capable of withstanding peak voltages in the reverse direction equal to 10 % of the DC rating at + 25 °C, 5 % of the DC rating at + 85 °C and 1 % of the DC rating at + 125 °C.
4. **Temperature Derating:** If these capacitors are to be operated at temperatures above + 25 °C, the permissible rms ripple current or voltage shall be calculated using the derating factors as shown:

TEMPERATURE	DERATING FACTOR
+ 25 °C	1.0
+ 85 °C	0.9
+ 125 °C	0.4

5. **Power Dissipation:** Power dissipation will be affected by the heat sinking capability of the mounting surface. Non-sinusoidal ripple current may produce heating effects which differ from those shown. It is important that the equivalent I<sub>rms</sub> value be established when calculating permissible operating levels. (Power Dissipation calculated using + 25 °C temperature rise.)

6. **Printed Circuit Board Materials:** Molded capacitors are compatible with commonly used printed circuit board materials (alumina substrates, FR4, FR5, G10, PTFE-fluorocarbon and porcelainized steel).

7. **Attachment:**

- 7.1 **Solder Paste:** The recommended thickness of the solder paste after application is 0.007" ± 0.001" [0.178 mm ± 0.025 mm]. Care should be exercised in selecting the solder paste. The metal purity should be as high as practical. The flux (in the paste) must be active enough to remove the oxides formed on the metallization prior to the exposure to soldering heat. In practice this can be aided by extending the solder preheat time at temperatures below the liquidous state of the solder.

- 7.2 **Soldering:** Capacitors can be attached by conventional soldering techniques; vapor phase, convection reflow, infrared reflow, wave soldering and hot plate methods. The Soldering Profile charts show recommended time/temperature conditions for soldering. Preheating is recommended. The recommended maximum ramp rate is 2 °C per second. Attachment with a soldering iron is not recommended due to the difficulty of controlling temperature and time at temperature. The soldering iron must never come in contact with the capacitor.

- 7.2.1 **Backward and Forward Compatibility:** Capacitors with SnPb or 100 % tin termination finishes can be soldered using SnPb or lead (Pb)-free soldering processes.

8. **Cleaning (Flux Removal) After Soldering:** Molded capacitors are compatible with all commonly used solvents such as TES, TMS, Prelete, Chloroethane, Terpene and aqueous cleaning media. However, CFC/ODS products are not used in the production of these devices and are not recommended. Solvents containing methylene chloride or other epoxy solvents should be avoided since these will attack the epoxy encapsulation material.

- 8.1 When using ultrasonic cleaning, the board may resonate if the output power is too high. This vibration can cause cracking or a decrease in the adherence of the termination. DO NOT EXCEED 9W/l at 40 kHz for 2 minutes.

9. **Recommended Mounting Pad Geometries:** Proper mounting pad geometries are essential for successful solder connections. These dimensions are highly process sensitive and should be designed to minimize component rework due to unacceptable solder joints. The dimensional configurations shown are the recommended pad geometries for both wave and reflow soldering techniques. These dimensions are intended to be a starting point for circuit board designers and may be fine tuned if necessary based upon the peculiarities of the soldering process and/or circuit board design.





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